

C9:

BMM, BMP, BMR, BMH, BMJ Series & Valves

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The manufacturer reserves the right to change the technical specifications without notice

USAGE GUIDE

For optimal working, we recommend the following:

1. **Oil Temperature**
Normal: 20°C – 60°C
Maximum: 90°C (maximum one hour)
2. **Filtering & Oil Cleanliness**
System Filtration: 10µm nominal.
A magnet should be installed in the filter or at the bottom of the tank to prevent ingress into the system.
3. **Viscosity**
Based on external ambient temperature and type of application.
Recommended Oil Viscosity is 32 – 74mm²/s.
4. The motors can be operated in Parallel or Series.
When the pressure of the case exceeds 20 Bar, it is recommended to install an external drain line to the tank.
5. Various output shaft and flange options are available.
- 5.1 Various Manifold Mount Valving available.
6. The optimal operation condition should be at the 1/3 – 2/3 of the rated operation.
7. In order to obtain a longer life, operating motor should operate for first hour under 30% of rated pressure.
Motor must be filled with oil prior to being put under load.

SPECIFICATION DATA OF HYDRAULIC MOTOR

| Distribution Type | Model | Displacement (cm ³ /rev.) | Max. Operating Pressure (Bar) | Speed Range (rpm) | Max. Output Power (kw) |
|--------------------|-------|--------------------------------------|-------------------------------|-------------------|------------------------|
| Axial Distribution | BMP | 36 - 500 | 225 | 30 – 1650 | 13 |
| | BMR | 36 – 375 | 200 | 30 – 1220 | 17 |
| | BMH | 200 - 500 | 225 | 30 - 430 | 18.5 |
| | BMM | 8 - 50 | 200 | 30 – 2450 | 3.2 |
| | BMJ | 65 - 375 | 200 | 30 – 842 | 17.9 |



BMM SERIES HYDRAULIC MOTOR

BMM Series compact design providing high torque capacity from a small package giving a high power to weight ratio.

Characteristic Features:

- Advanced manufacturing design of the Gerotor gear set, which provide hydraulic circuits, high efficiency and long life
- High pressure shaft seals allow for use in both Parallel & Series circuits
- Advanced design giving both high power and low weight

Main Specifications

| Type | | BMM | | | | | |
|--|--------|------|------|------|------|------|------|
| | | 8 | 12 | 20 | 32 | 40 | 50 |
| Geometric Displacement (cm ³ /rev.) | | 8.2 | 12.9 | 19.9 | 31.6 | 39.8 | 50.3 |
| Max. Speed (rpm) | Rated. | 1537 | 1256 | 814 | 513 | 452 | 358 |
| | Cont. | 1950 | 1550 | 1000 | 630 | 500 | 400 |
| | Int. | 2450 | 1940 | 1250 | 800 | 630 | 500 |
| Max. Torque (Nm) | Rated. | 8 | 13 | 19 | 31 | 37 | 33 |
| | Cont. | 11 | 16 | 25 | 40 | 45 | 46 |
| | Int. | 15 | 23 | 35 | 57 | 70 | 88 |
| | Peak | 21 | 33 | 51 | 64 | 82 | 100 |
| Max. Output (kW) | Rated. | 1.3 | 1.7 | 1.7 | 1.7 | 1.7 | 1.2 |
| | Cont. | 1.8 | 2.4 | 2.4 | 2.4 | 2.2 | 1.8 |
| | Int. | 2.6 | 3.2 | 3.2 | 3.2 | 3.2 | 3.2 |
| Max. Pressure Drop (Bar) | Rated. | 90 | 90 | 90 | 90 | 8.5 | 60 |
| | Cont. | 100 | 100 | 100 | 100 | 90 | 70 |
| | Int. | 140 | 140 | 140 | 140 | 140 | 140 |
| | Peak | 200 | 200 | 200 | 160 | 160 | 160 |
| Max. Flow (L/min) | Rated. | 14 | 18 | 18 | 18 | 20 | 20 |
| | Cont. | 16 | 20 | 20 | 20 | 20 | 20 |
| | Int. | 20 | 25 | 25 | 25 | 25 | 25 |
| Weight (kg) | | 1.9 | 2 | 2.1 | 2.2 | 2.3 | 2.4 |

| Type | | Max. Inlet Pressure |
|----------------|-------|---------------------|
| BMM 8-50 (Bar) | Cont. | 175 |
| | Int. | 225 |

- Rated Speed and Rated Torque: Output value of speed and torque under rated flow and rated pressure
- Continuous Pressure: Max. value of operating motor continuously
- Intermittent Pressure: Max. value of operating motor in 6 seconds per minute
- Peak Pressure: Max. value of operating motor in 0.6 seconds per minute



PERFORMANCE DATA

BMM8 [8.2cm³/rev.]

| Pressure (Bar) | Max.Cont | | | | Max.Int. | |
|----------------|----------|----|----|-----|----------|-----|
| | 35 | 50 | 70 | 100 | 120 | 140 |

| Flow (L/min) | 2 | 3 | 5 | 8 | 10 | 12 | 14 |
|--------------|------|------|------|------|------|------|----|
| | | 228 | 218 | 206 | 156 | 111 | 58 |
| 4 | 474 | 471 | 463 | 426 | 391 | 331 | |
| 8 | 953 | 946 | 926 | 884 | 855 | 816 | |
| 12 | 1444 | 1426 | 1402 | 1360 | 1324 | 1288 | |
| Max. Cont. | | 4 | 7 | 10 | 12 | 14 | |
| | | 1912 | 1900 | 1861 | 1833 | 1780 | |
| Max. Int. | | 0 | 6 | 10 | 11 | 14 | |
| | | 2432 | 2395 | 2350 | 2328 | 2281 | |

BMM12.5 [12.9cm³/rev.]

| Pressure (Bar) | Max. Cont. | | | | Max.Int. | |
|----------------|------------|----|----|-----|----------|-----|
| | 35 | 50 | 70 | 100 | 120 | 140 |

| Flow (L/min) | 2 | 6 | 8 | 11 | 16 | 19 | |
|--------------|------|------|------|------|------|------|------|
| | | 140 | 136 | 119 | 68 | 35 | |
| 4 | 296 | 289 | 274 | 229 | 200 | 145 | |
| 8 | 605 | 596 | 583 | 543 | 514 | 469 | |
| 12 | 912 | 905 | 895 | 859 | 834 | 784 | |
| 15 | 1152 | 1144 | 1136 | 1102 | 1078 | 1036 | |
| 20 | 1542 | 1532 | 1521 | 1500 | 1482 | 1437 | |
| Max. Cont. | | 3 | 7 | 10 | 15 | 19 | 22 |
| | | 1910 | 1891 | 1878 | 1848 | 1828 | 1788 |
| Max. Int. | | 2 | 6 | 9 | 14 | 18 | 22 |
| | | 1910 | 1891 | 1878 | 1848 | 1828 | 1788 |

BMM20 [19.9cm³/rev.]

| Pressure (Bar) | Max.Cont | | | | Max.Int. | | |
|----------------|----------|----|----|----|----------|-----|-----|
| | 17 | 35 | 50 | 70 | 100 | 120 | 140 |

| Flow (L/min) | 2 | 3 | 9 | 14 | 19 | 26 | 30 | |
|--------------|-----|------|------|------|------|------|------|----|
| | | 99 | 96 | 89 | 74 | 42 | 21 | |
| 4 | 197 | 191 | 182 | 178 | 134 | 112 | 74 | |
| 8 | 398 | 395 | 391 | 377 | 340 | 319 | 288 | |
| 12 | 596 | 594 | 588 | 579 | 545 | 523 | 493 | |
| 15 | 745 | 741 | 738 | 728 | 695 | 684 | 660 | |
| 20 | 998 | 995 | 991 | 985 | 962 | 1916 | 1885 | |
| Max. Cont. | | 1 | 6 | 11 | 19 | 24 | 29 | 35 |
| | | 1247 | 1245 | 1242 | 1189 | 1180 | 1176 | |
| Max. Int. | | 4 | 9 | 14 | 23 | 28 | 33 | |
| | | 1247 | 1245 | 1242 | 1189 | 1180 | 1176 | |

BMM32 [31.6cm³/rev.]

| Pressure (Bar) | Max. Cont. | | | | Max.Int. | | |
|----------------|------------|----|----|----|----------|-----|-----|
| | 17 | 35 | 50 | 70 | 100 | 120 | 140 |

| Flow (L/min) | 2 | 7 | 24 | 34 | 45 | 63 | | |
|--------------|-----|-----|-----|-----|-----|-----|-----|-----|
| | | 61 | 57 | 52 | 46 | 16 | | |
| 4 | 125 | 240 | 227 | 211 | 162 | 133 | 97 | |
| 8 | 248 | 242 | 238 | 229 | 205 | 193 | 166 | |
| 12 | 376 | 372 | 366 | 360 | 336 | 320 | 295 | |
| 15 | 472 | 469 | 465 | 459 | 438 | 426 | 403 | |
| 20 | 629 | 626 | 623 | 615 | 597 | 582 | 563 | |
| Max. Cont. | | 3 | 16 | 27 | 40 | 60 | 73 | 87 |
| | | 786 | 784 | 782 | 778 | 761 | 748 | 727 |
| Max. Int. | | 1 | 13 | 24 | 37 | 57 | 69 | 83 |
| | | 786 | 784 | 782 | 778 | 761 | 748 | 727 |

| |
|------|
| Cont |
| Int. |



PERFORMANCE DATA

BMM40 [39.8cm³/rev.]

| Pressure (Bar) | Max.Cont | | | | Max.Int. | |
|----------------|----------|----|----|----|----------|-----|
| | 35 | 50 | 70 | 85 | 100 | 120 |

| Flow (L/min) | 2 | 16 | 27 | 36 | 44 | 51 | |
|--------------|----|-----|-----|-----|-----|-----|------|
| | | | 45 | 40 | 34 | 28 | 17 |
| 4 | | 16 | 27 | 37 | 44 | 52 | 62 |
| | | 96 | 93 | 85 | 79 | 65 | 52 |
| 8 | | 15 | 26 | 36 | 44 | 52 | 63 |
| | | 197 | 195 | 182 | 176 | 166 | 154 |
| 12 | | 14 | 25 | 35 | 43 | 51 | 62 |
| | | 293 | 287 | 282 | 277 | 268 | 257 |
| 15 | | 13 | 24 | 34 | 42 | 50 | 62 |
| | | 371 | 365 | 360 | 355 | 347 | 338 |
| Max. Cont. | 20 | 10 | 21 | 31 | 39 | 48 | 59 |
| | | 497 | 492 | 487 | 480 | 472 | 1463 |
| Max. Int. | 25 | 7 | 19 | 29 | 37 | 44 | 56 |
| | | 622 | 617 | 612 | 607 | 600 | 591 |

BMM50 [50.3cm³/rev.]

| Pressure (Bar) | Max. Cont. | | | Max.Int. | |
|----------------|------------|----|----|----------|-----|
| | 15 | 30 | 50 | 70 | 100 |

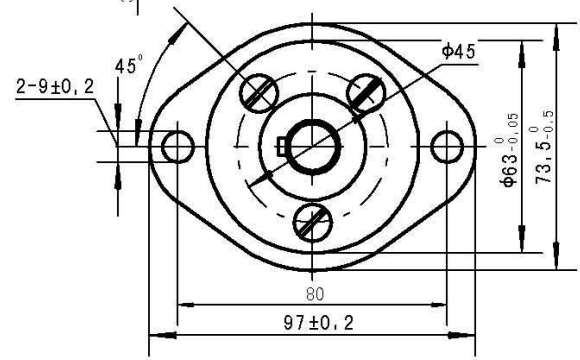
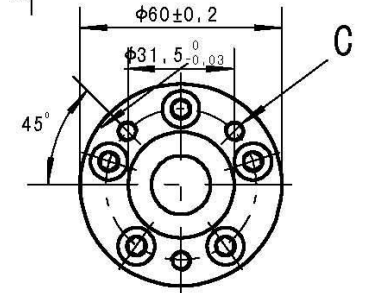
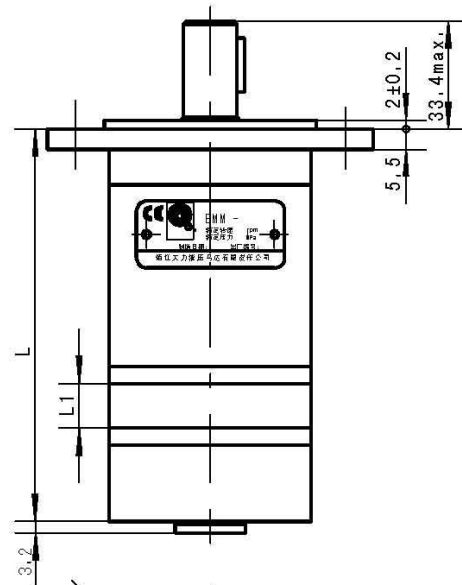
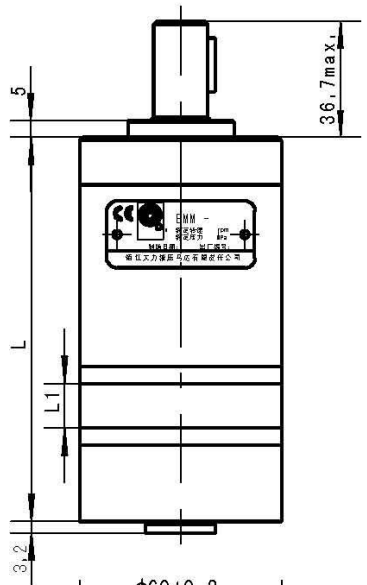
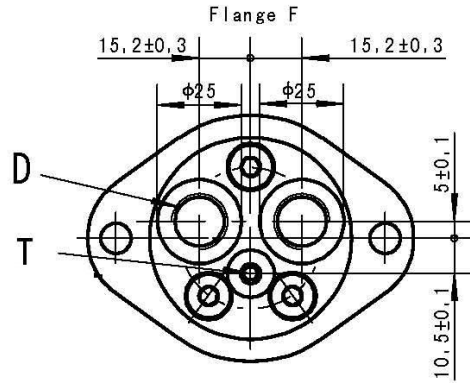
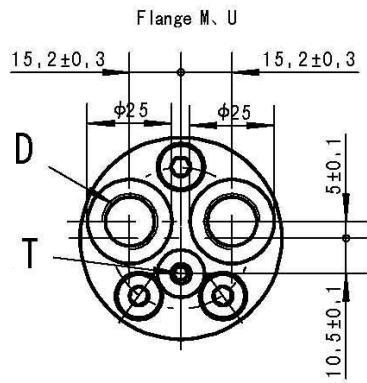
| Flow (L/min) | 2 | 11 | 23 | 36 | 50 | |
|--------------|----|-----|-----|-----|-----|-----|
| | | | 37 | 33 | 27 | 22 |
| 4 | | 11 | 22 | 36 | 50 | 70 |
| | | 76 | 73 | 68 | 63 | 55 |
| 8 | | 11 | 21 | 35 | 50 | 71 |
| | | 157 | 154 | 149 | 145 | 137 |
| 12 | | 11 | 20 | 33 | 49 | 71 |
| | | 237 | 234 | 231 | 226 | 218 |
| 15 | | 10 | 18 | 32 | 47 | 69 |
| | | 296 | 295 | 294 | 288 | 282 |
| Max. Cont. | 20 | 8 | 14 | 29 | 44 | 64 |
| | | 395 | 395 | 393 | 390 | 381 |
| Max. Int. | 25 | 4 | 10 | 25 | 40 | 59 |
| | | 498 | 496 | 494 | 490 | 484 |

Torque (Nm) 37
Speed (rpm) 607

| |
|------|
| Cont |
| Int. |



BMM END PORT DIMENSIONS & MOUNTING DATA

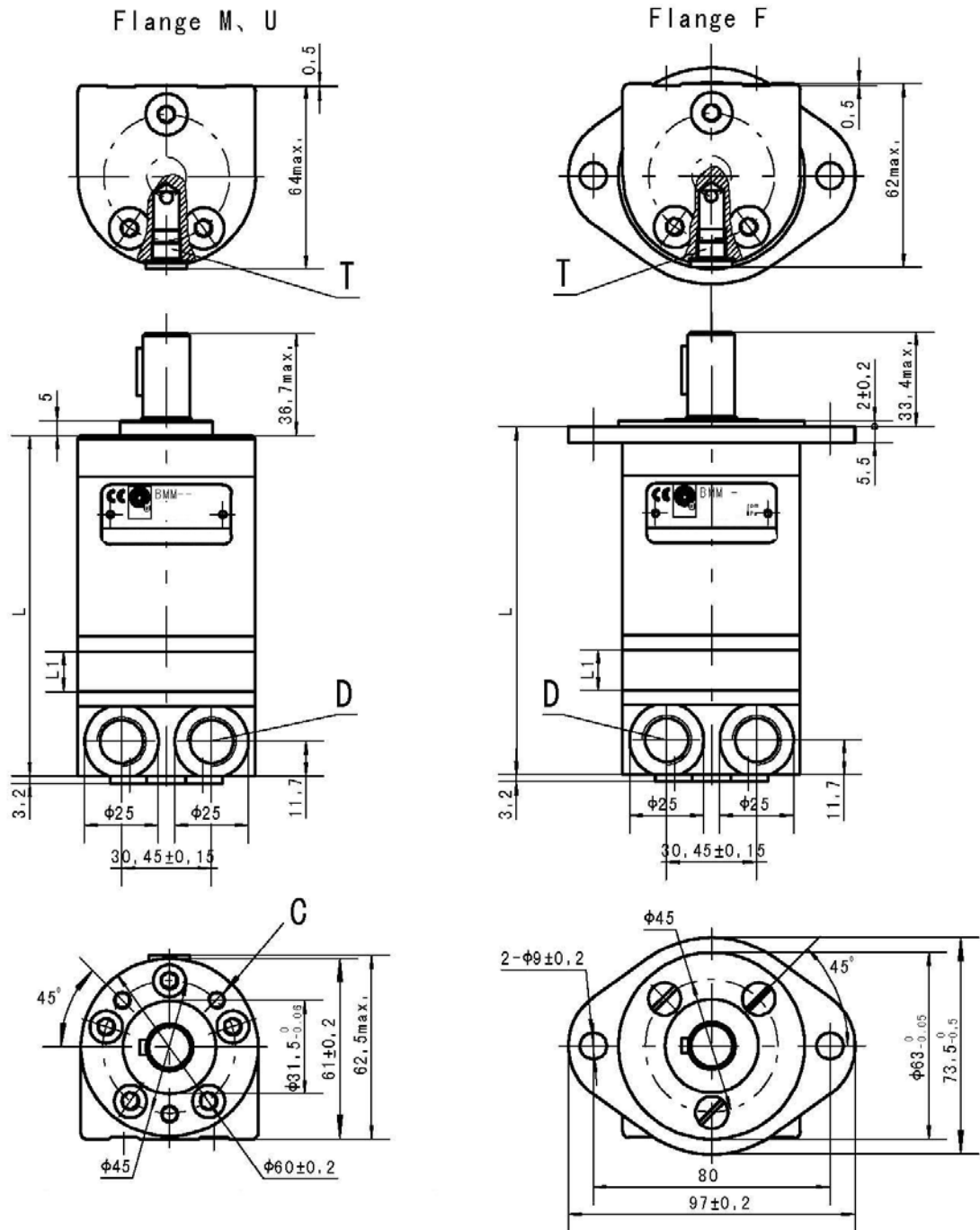


| MODEL | M, U | | F | |
|---------|------|------|-----|------|
| | L | L1 | L | L1 |
| BMM8 | 104 | 3.5 | 107 | 3.5 |
| BMM12.5 | 106 | 5.5 | 109 | 5.5 |
| BMM20 | 109 | 8.5 | 112 | 8.5 |
| BMM32 | 114 | 13.5 | 117 | 13.5 |
| BMM40 | 118 | 17 | 118 | 17 |
| BMM50 | 122 | 21.5 | 125 | 21.5 |

| Mounting Code | M, U | | | | F | | | |
|---------------|------|---------|------------|---------|------|---------|------------|---------|
| | 1E | (Depth) | 1U | (Depth) | 1E | (Depth) | 1U | (Depth) |
| C | M6 | (10) | ¼-28UNF-2B | (10) | - | - | - | - |
| D | G3/8 | (12) | 9/16-18UNF | (12) | G3/8 | (12) | 9/16-18UNF | (12) |
| T | G1/8 | (8) | 3/8-24UNF | (8) | G1/8 | (8) | 3/8-24UNF | (8) |



BMM SIDE PORT DIMENSIONS & MOUNTING DATA



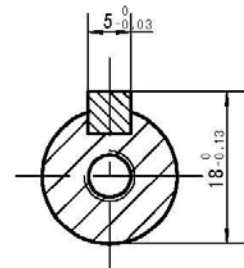
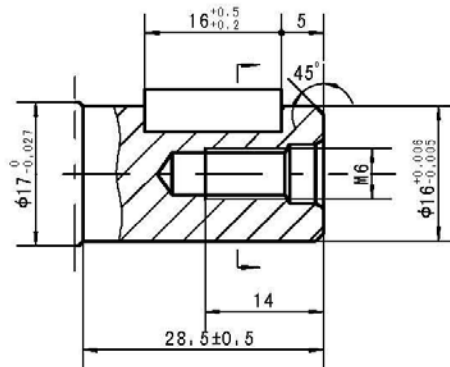
| MODEL | M, U | | F | |
|---------|------|------|-----|------|
| | L | L1 | L | L1 |
| BMM8 | 105 | 3.5 | 109 | 3.5 |
| BMM12.5 | 107 | 5.5 | 111 | 5.5 |
| BMM20 | 110 | 8.5 | 114 | 8.5 |
| BMM32 | 115 | 13.5 | 119 | 13.5 |
| BMM40 | 118 | 17 | 118 | 17 |
| BMM50 | 123 | 21.5 | 127 | 21.5 |

| Mounting Code | M, U | | | | F | | | |
|---------------|------|---------|--------------|---------|------|---------|------------|---------|
| | E | (Depth) | U | (Depth) | E | (Depth) | U | (Depth) |
| C | M6 | (10) | 1/4-28UNF-2B | (10) | - | - | - | - |
| D | G3/8 | (12) | 9/16-18UNF | (12) | G3/8 | (12) | 9/16-18UNF | (12) |
| T | G1/8 | (8) | 3/8-24UNF | (8) | G1/8 | (8) | 3/8-24UNF | (8) |

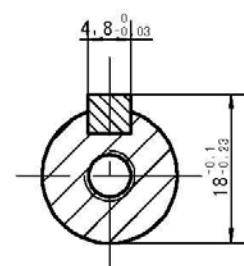
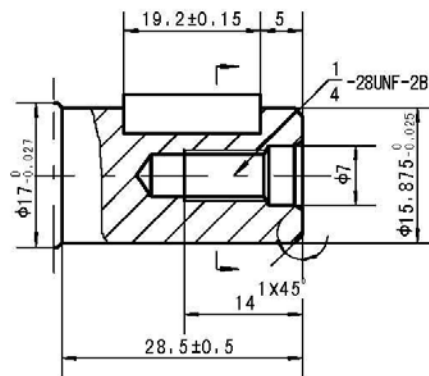


SHAFT EXTENSIONS FOR BMM MOTORS

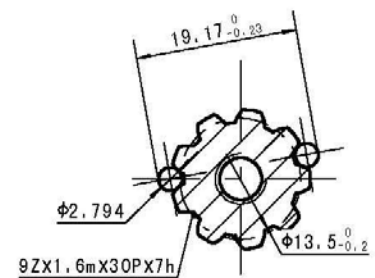
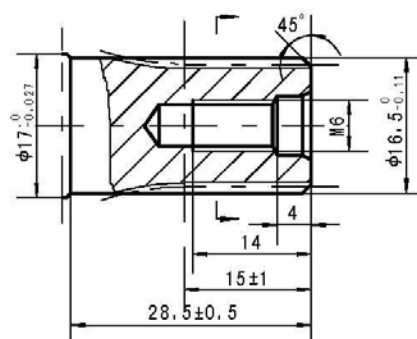
Shaft A: Cylindrical shaft $\phi 16$
Parallel key 5x5x16



Shaft B: Cylindrical shaft $\phi 15.875$
Parallel key 4,8x4,8x19,35



Shaft C: Involute splined shaft
B17x14



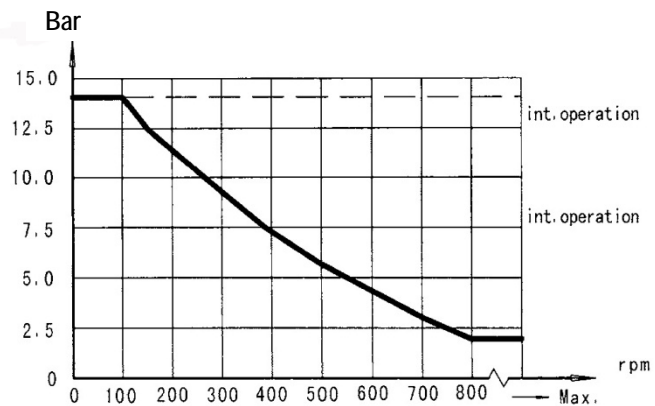
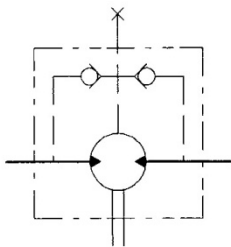
▷ Motor Mounting Surface



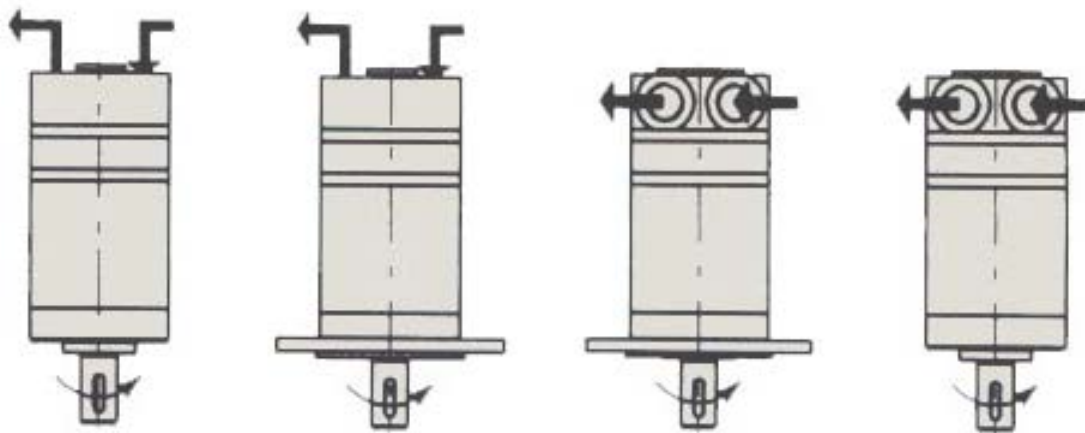
BMM SERIES HYDRAULIC MOTOR

PERMISSIBLE SHAFT SEAL PRESSURE

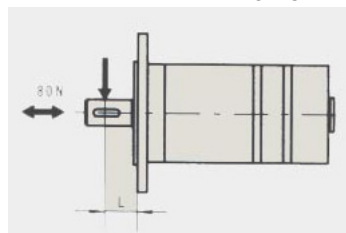
In applications without drain line, output shaft seal exceeds a bit of the pressure in the return line.
 When applications use the drain line, the pressure of output shaft seal equals the pressure in drain line.



DIRECTION OF SHAFT ROTATION



STATUS OF THE SHAFT'S RADIAL FORCE $F_r = \frac{130400}{61.5+N}$ N



F_r = Radial Force (N)
 L = Distance (mm)
 N = Speed (rpm)
 Rhomb-Flange $L = 15\text{mm}$
 Square-Flange $L = 20\text{mm}$



BMM SERIES HYDRAULIC MOTOR – ORDER INFORMATION

| 1 | | 2 | | 3 | | 4 | |
|------|--------------|-------------|---|------|--|------|---------------------------------|
| Code | Displacement | Code | Output Flange | Code | Shaft | Code | Port |
| 8 | 8 | M U F | 3-M6 Circle-Flange, Pilot 31.5x5 3-1/4-28UNF Circle Flange, Pilot 31.5x5 2-9 Rhomb-Flange, Pilot 63x2 | A | Shaft Ø16, Parallel Key 5x5x16 | E | G 3/8, G 1/8 |
| 12.5 | 12.5 | | | B | Shaft Ø15.875, Parallel Key 4.8x4.8x19.35 3/8" | U | 9/16-18UNF, 3/8-24UNF |
| 16 | 16 | | | C | Shaft Ø16.5, Involute B17x14, DIN5482 | 1E | Rear Port G 3/8, G 1/8 |
| 20 | 20 | | | | | 1U | Rear Port 9/16-18UNF, 3/8-24UNF |
| 32 | 32 | | | | | | |
| 40 | 40 | | | | | | |
| 50 | 50 | | | | | | |



BMP SERIES HYDRAULIC MOTOR

BMP series motors are medium speed, high torque motors designed on an internal gear design consisting of a rotor and stator. These motors are suitable for long operating periods at moderate pressures.

Characteristic Features:

- Advanced manufacturing design for the Gerotor gear set, which provide high starting torque, high efficiency and long life
- Motors have high pressure shaft seals which can be used in Parallel or Series
- Smooth running over the entire speed range

Main Specifications

Technical data for BMP with 25 and 1 in and 1 in splined and 28.56 tapered shaft

| TYPE | BMP, BMPH & BMPW | | | | | | | | | | | |
|--|------------------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-----|
| | 36 | 50 | 80 | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | |
| Geometric Displacement (cm ³ /rev.) | 36 | 51.7 | 77.7 | 96.2 | 120.2 | 157.2 | 194.5 | 240.3 | 314.5 | 389.5 | 486.5 | |
| Max. Speed (rpm) | Cont. | 1500 | 1150 | 770 | 615 | 490 | 383 | 310 | 250 | 192 | 155 | 120 |
| | Int. | 1650 | 1450 | 960 | 770 | 615 | 475 | 385 | 310 | 240 | 190 | 150 |
| Max. Torque (Nm) | Cont. | 55 | 100 | 146 | 182 | 236 | 302 | 360 | 380 | 375 | 360 | 385 |
| | Int. | 76 | 128 | 186 | 227 | 290 | 370 | 440 | 460 | 555 | 525 | 560 |
| | Peak | 96 | 148 | 218 | 264 | 360 | 434 | 540 | 550 | 650 | 680 | 680 |
| Max. Output (kW) | Cont. | 8.0 | 10.0 | 10.0 | 11.0 | 10.0 | 10.0 | 10.0 | 8.5 | 7.0 | 6.0 | 5.0 |
| | Int. | 11.5 | 12.0 | 12.0 | 13.0 | 12.0 | 12.0 | 12.0 | 10.5 | 8.5 | 7.0 | 6.0 |
| Max. Pressure Drop (Bar) | Cont. | 125 | 140 | 140 | 140 | 140 | 140 | 140 | 110 | 90 | 70 | 60 |
| | Int. | 165 | 175 | 175 | 175 | 175 | 175 | 175 | 140 | 140 | 105 | 90 |
| | Peak | 225 | 225 | 225 | 225 | 225 | 225 | 225 | 180 | 160 | 140 | 120 |
| Max. Flow (L/min) | Cont. | 55 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 |
| | Int. | 60 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 |
| Weight (kg) | | 5.6 | 5.6 | 5.7 | 5.9 | 6.0 | 6.2 | 6.4 | 6.7 | 6.9 | 7.4 | 8 |

Technical data for BMP with 31.75 and 32 shaft

| TYPE | BMP, BMPH & BMPW | | | | | | | | | | | |
|--|------------------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-----|
| | 36 | 50 | 80 | 100 | 125 | 160 | 200 | 250 | 315 | 400 | 500 | |
| Geometric Displacement (cm ³ /rev.) | 36 | 51.7 | 77.7 | 96.2 | 120.2 | 157.2 | 194.5 | 240.3 | 314.5 | 389.5 | 486.5 | |
| Max. Speed (rpm) | Cont. | 1500 | 1150 | 770 | 615 | 490 | 383 | 310 | 250 | 192 | 155 | 120 |
| | Int. | 1650 | 1450 | 960 | 770 | 615 | 475 | 385 | 310 | 240 | 190 | 150 |
| Max. Torque (Nm) | Cont. | 55 | 100 | 146 | 182 | 236 | 302 | 360 | 460 | 475 | 490 | 430 |
| | Int. | 76 | 128 | 186 | 227 | 290 | 370 | 440 | 570 | 555 | 580 | 560 |
| | Peak | 96 | 148 | 218 | 264 | 360 | 434 | 540 | 670 | 840 | 840 | 780 |
| Max. Output (kW) | Cont. | 8.0 | 10.0 | 10.0 | 11.0 | 10.0 | 10.0 | 10.0 | 8.5 | 7.0 | 6.0 | 6.0 |
| | Int. | 11.5 | 12.0 | 12.0 | 13.0 | 12.0 | 12.0 | 12.0 | 10.5 | 8.5 | 7.0 | 7.0 |
| Max. Pressure Drop (Bar) | Cont. | 125 | 140 | 140 | 140 | 140 | 140 | 140 | 140 | 120 | 95 | 70 |
| | Int. | 165 | 175 | 175 | 175 | 175 | 175 | 175 | 175 | 140 | 115 | 90 |
| | Peak | 225 | 225 | 225 | 225 | 225 | 225 | 225 | 225 | 225 | 180 | 130 |
| Max. Flow (L/min) | Cont. | 55 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 |
| | Int. | 60 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 |
| Weight (kg) | | 5.6 | 5.6 | 5.7 | 5.9 | 6.0 | 6.2 | 6.4 | 6.7 | 6.9 | 7.4 | 8.0 |

- Continuous Pressure: Max. value of operating motor continuously
- Intermittent Pressure: Max. value of operating motor in 6 seconds per minute
- Peak Pressure: Max. value of operating motor in 0.6 seconds per minute



PERFORMANCE DATA

BMP200 [194.5cm³/rev.]

| | | Pressure (Bar) | | | | | | | Max.Cont. | Max.Int. |
|--------------|----|----------------|------------|------------|------------|------------|------------|------------|------------|----------|
| | | 30 | 60 | 80 | 100 | 125 | 140 | 160 | 175 | |
| Flow (L/Min) | 8 | 79 40 | 164 39 | 207 38 | 250 35 | 320 28 | 360 22 | | | |
| | 15 | 78 76 | 162 75 | 205 74 | 250 71 | 322 66 | 361 61 | 410 51 | | |
| | 20 | 76 100 | 158 98 | 203 97 | 247 95 | 320 92 | 358 89 | 403 73 | 422 57 | |
| | 30 | 70 151 | 153 149 | 200 147 | 245 145 | 315 142 | 350 139 | 398 131 | 417 120 | |
| | 35 | 66 177 | 149 175 | 194 173 | 232 171 | 297 168 | 343 166 | 386 160 | 415 149 | |
| Max Cont. | 45 | 63 228 | 146 226 | 190 224 | 230 221 | 294 218 | 340 215 | 383 210 | 410 198 | |
| | 55 | 54 280 | 140 278 | 181 276 | 224 274 | 286 271 | 334 269 | 371 263 | 400 250 | |
| | 60 | 38 304 | 127 302 | 164 300 | 212 297 | 270 294 | 325 291 | 356 286 | 395 272 | |
| | 75 | 22 382 | 96 378 | 145 374 | 192 371 | 235 368 | 293 364 | 321 360 | 367 350 | |

BMP250 [240.3cm³/rev.]

| | | Pressure (Bar) | | | | | | | Max.Cont. | Max.Int. |
|--------------|----|----------------|------------|------------|------------|------------|------------|------------|------------|----------|
| | | 30 | 60 | 80 | 100 | 125 | 140 | 160 | 175 | |
| Flow (L/Min) | 8 | 96 30 | 190 28 | 268 24 | 326 21 | 403 11 | | | | |
| | 15 | 98 60 | 194 58 | 270 54 | 327 50 | 405 40 | 450 30 | 510 12 | | |
| | 20 | 92 82 | 188 80 | 267 77 | 325 76 | 405 69 | 456 64 | 514 52 | 565 38 | |
| | 30 | 85 123 | 180 120 | 259 118 | 320 114 | 400 106 | 448 98 | 513 87 | 561 76 | |
| | 35 | 77 143 | 176 141 | 252 139 | 311 135 | 389 128 | 436 122 | 504 112 | 557 101 | |
| Max Cont. | 45 | 70 185 | 168 182 | 243 178 | 300 174 | 377 168 | 428 161 | 495 152 | 543 139 | |
| | 55 | 63 226 | 159 223 | 237 218 | 290 213 | 369 209 | 417 202 | 483 193 | 531 185 | |
| | 60 | 60 248 | 150 246 | 228 243 | 280 239 | 358 233 | 407 226 | 473 215 | 520 207 | |
| | 75 | 34 309 | 128 306 | 202 302 | 264 297 | 342 292 | 387 286 | 448 278 | 488 264 | |

BMP315 [314.5cm³/rev.]

| | | Pressure (Bar) | | | | | | Max.Cont. | Max.Int. |
|--------------|----|----------------|------------|------------|------------|------------|------------|------------|----------|
| | | 30 | 50 | 70 | 90 | 100 | 125 | 140 | |
| Flow (L/Min) | 8 | 123 25 | 215 23 | 292 21 | 368 17 | 405 11 | | | |
| | 15 | 118 47 | 211 46 | 287 44 | 367 40 | 404 28 | 495 21 | 568 10 | |
| | 20 | 110 62 | 205 61 | 278 60 | 360 57 | 395 46 | 494 40 | 566 36 | |
| | 30 | 101 94 | 196 93 | 271 91 | 349 88 | 388 76 | 490 68 | 565 65 | |
| | 35 | 96 109 | 188 107 | 264 106 | 341 104 | 382 96 | 478 89 | 557 84 | |
| Max Cont. | 45 | 89 141 | 180 140 | 254 138 | 337 135 | 372 127 | 468 120 | 553 115 | |
| | 55 | 76 173 | 166 172 | 239 170 | 325 167 | 362 160 | 457 152 | 548 143 | |
| | 60 | 65 188 | 154 186 | 227 184 | 308 182 | 348 178 | 443 172 | 529 163 | |
| | 75 | 40 236 | 120 234 | 201 232 | 279 228 | 323 226 | 418 223 | 497 214 | |

BMP400 [389.5cm³/rev.]

| | | Pressure (Bar) | | | | | | Max.Cont. | Max.Int. |
|--------------|----|----------------|------------|------------|------------|------------|------------|------------|----------|
| | | 30 | 45 | 55 | 65 | 80 | 100 | 125 | |
| Flow (L/Min) | 8 | 166 20 | 232 19 | 287 18 | 340 16 | 418 12 | | | |
| | 15 | 165 38 | 228 36 | 277 35 | 337 33 | 417 31 | 496 27 | 612 21 | |
| | 20 | 162 50 | 223 49 | 273 49 | 331 48 | 413 45 | 495 41 | 608 35 | |
| | 30 | 154 76 | 216 75 | 266 74 | 318 73 | 405 71 | 486 67 | 600 60 | |
| | 35 | 146 88 | 210 87 | 256 87 | 312 86 | 395 83 | 480 80 | 588 75 | |
| Max Cont. | 45 | 132 114 | 197 113 | 243 112 | 300 110 | 383 108 | 464 106 | 576 99 | |
| | 55 | 117 139 | 184 137 | 227 136 | 283 135 | 363 135 | 450 132 | 552 123 | |
| | 60 | 102 153 | 163 152 | 215 150 | 272 148 | 347 146 | 436 143 | 532 138 | |
| | 75 | 53 191 | 128 189 | 182 187 | 234 185 | 318 183 | 391 180 | 484 176 | |

Torque (Nm) 234 Speed (rpm) 185

BMP500 [486.5cm³/rev.]

| | | Pressure (Bar) | | | | | | | Max.Cont. | Max.Int. |
|--------------|----------|----------------|------------|------------|------------|------------|------------|------------|------------|----------|
| | | 15 | 30 | 45 | 60 | 70 | 80 | 90 | | |
| Flow (L/Min) | 4 | 96 7 | 194 6 | 285 4 | | | | | | |
| | 8 | 98 15 | 201 15 | 304 14 | 391 14 | 443 12 | 512 9 | 574 7 | | |
| | 15 | 96 30 | 192 30 | 284 29 | 380 28 | 421 26 | 496 23 | 550 22 | | |
| | 20 | 96 40 | 191 40 | 280 40 | 372 39 | 418 37 | 493 33 | 546 31 | | |
| | 30 | 91 61 | 185 60 | 272 60 | 360 58 | 412 56 | 486 53 | 541 50 | | |
| Max Cont. | 40 | 86 81 | 172 80 | 261 80 | 343 79 | 408 76 | 480 73 | 538 70 | | |
| | 50 | 78 102 | 160 101 | 241 100 | 332 98 | 391 96 | 466 93 | 528 90 | | |
| | 60 | 66 122 | 134 121 | 213 120 | 305 119 | 371 117 | 438 114 | 496 110 | | |
| | 70 | 52 143 | 111 142 | 189 141 | 292 139 | 344 137 | 418 135 | 475 131 | | |
| | Max Int. | 75 | 35 153 | 83 152 | 154 151 | 241 150 | 312 149 | 389 147 | 447 144 | |

Cont.

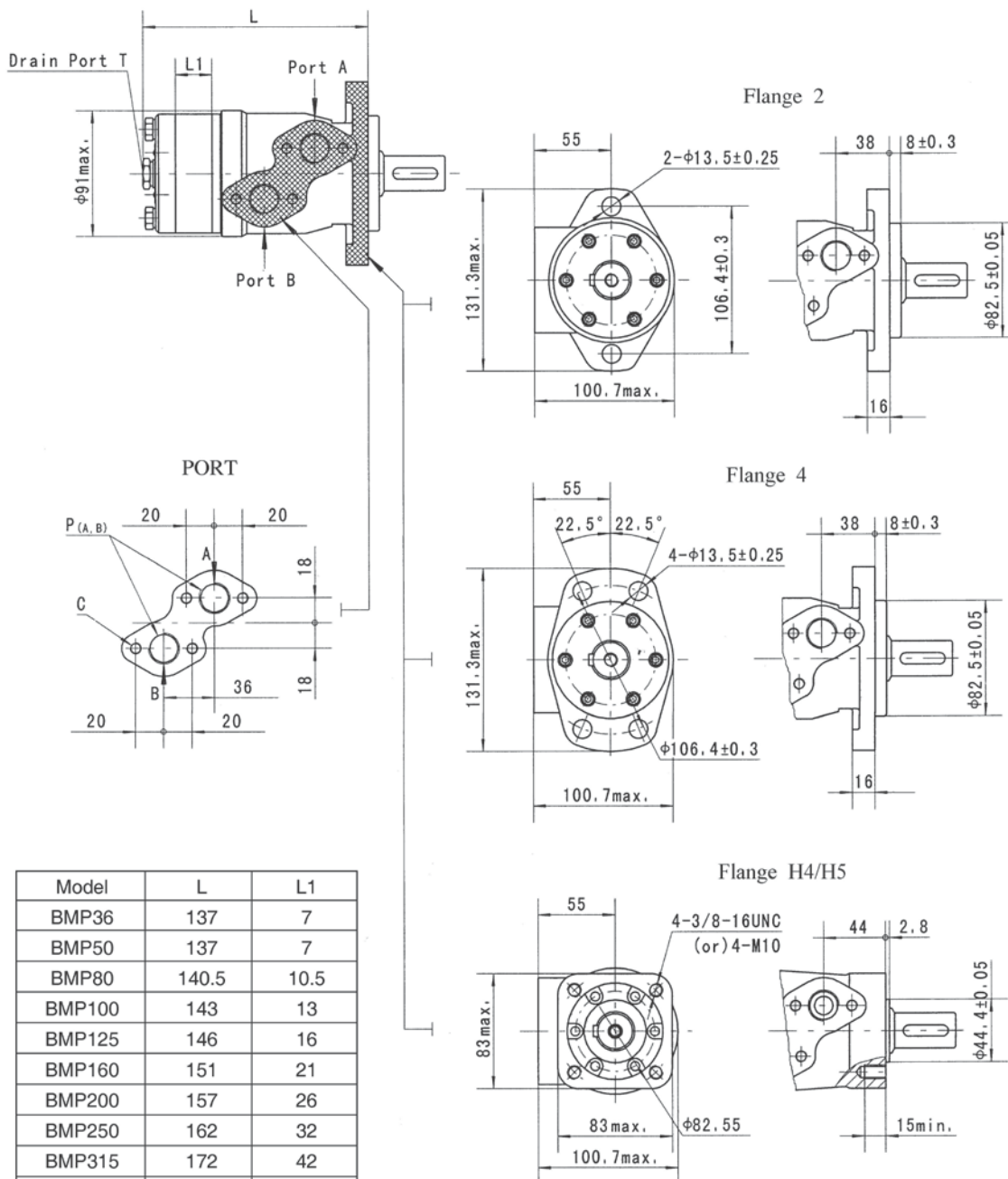
Int.

Torque (Nm) 312 Speed (rpm) 149



BMP DIMENSIONS AND MOUNTING DATA

MOUNTING



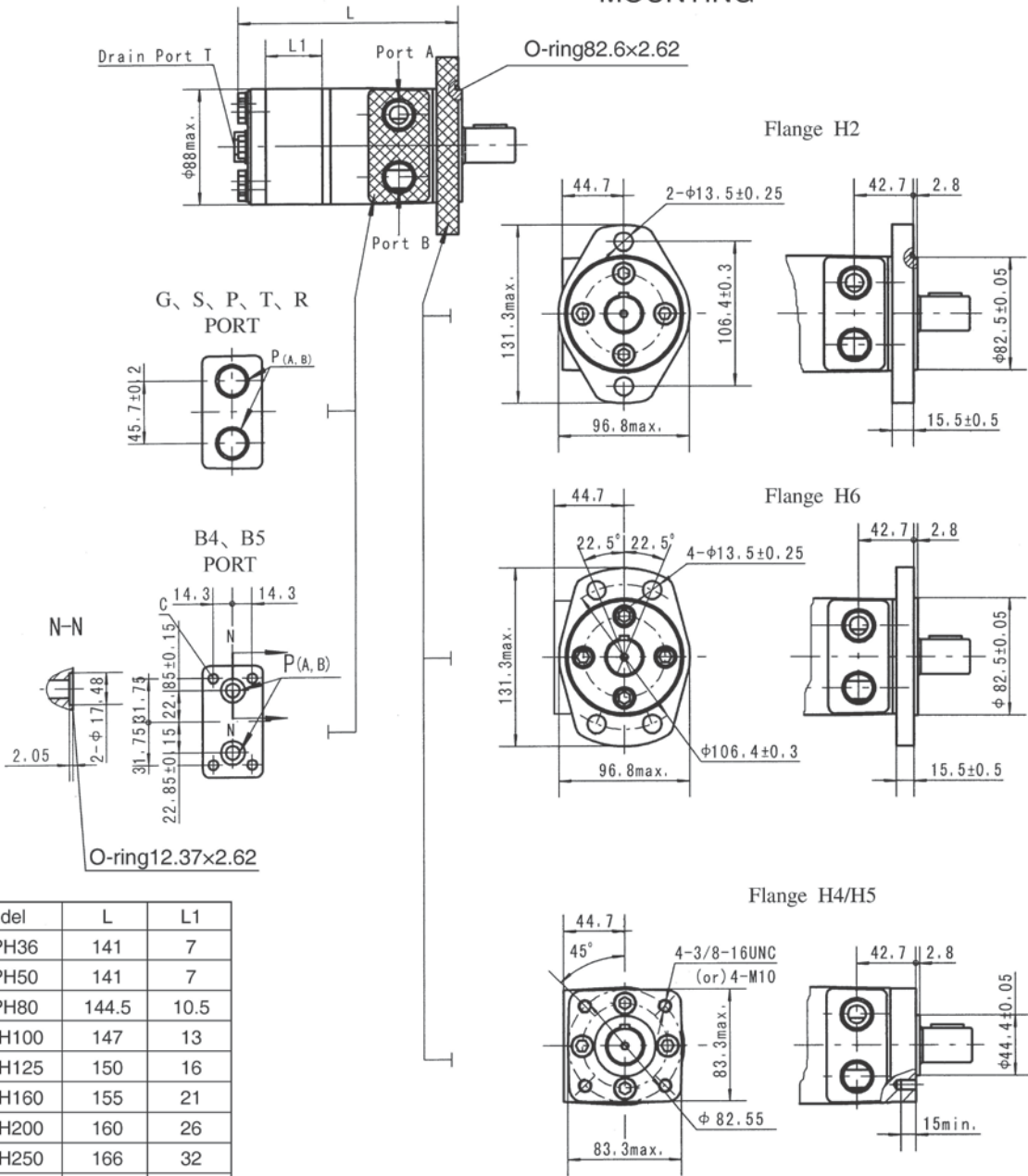
| Model | L | L1 |
|--------|-------|------|
| BMP36 | 137 | 7 |
| BMP50 | 137 | 7 |
| BMP80 | 140.5 | 10.5 |
| BMP100 | 143 | 13 |
| BMP125 | 146 | 16 |
| BMP160 | 151 | 21 |
| BMP200 | 157 | 26 |
| BMP250 | 162 | 32 |
| BMP315 | 172 | 42 |
| BMP400 | 182 | 52 |
| BMP500 | 195 | 65 |

| Code | D (depth) | M (depth) | S (depth) | P (depth) | R (depth) |
|--------|-----------|----------------|--------------------|------------------|-----------------|
| P(A,B) | G1/2 (15) | M22 x 1.5 (15) | 7/8-14 O-ring (17) | 1/2-14NPTF (15) | PT(RC)1/2 (15) |
| C | 4-M8 (13) | 4-M8 (13) | 4-5/16-18UNC(13) | 4-5/16-18UNC(13) | 4-M8 (13) |
| T | G1/4 (12) | M14 x 1.5 (12) | 7/16-20UNF (12) | 7/16-20UNF (12) | PT(RC)1/4 (9.7) |



BMPH DIMENSIONS AND MOUNTING DATA

MOUNTING

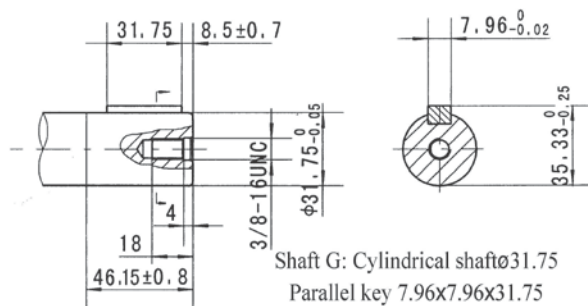
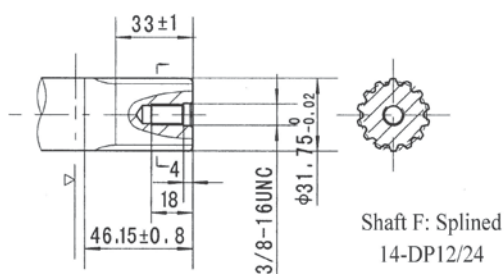
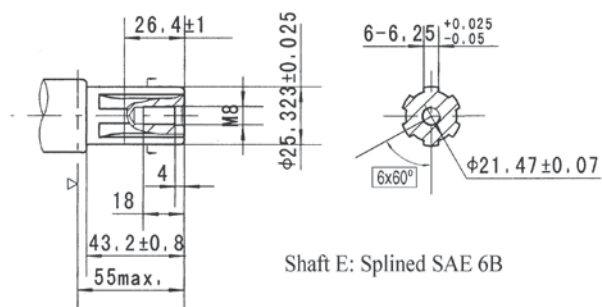
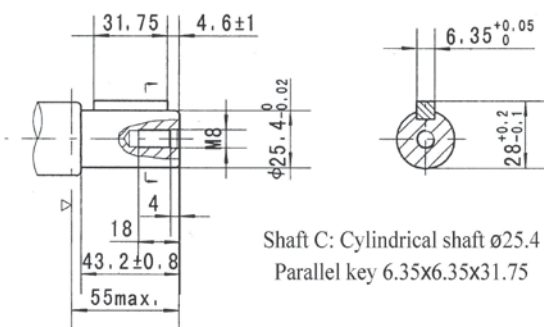
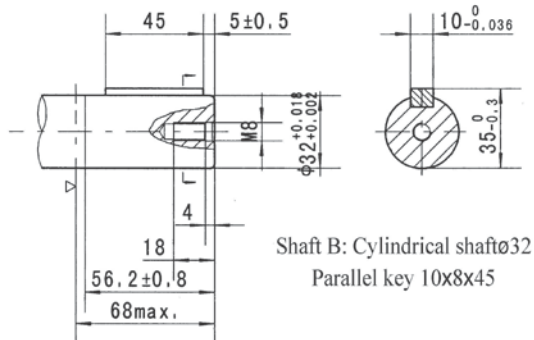
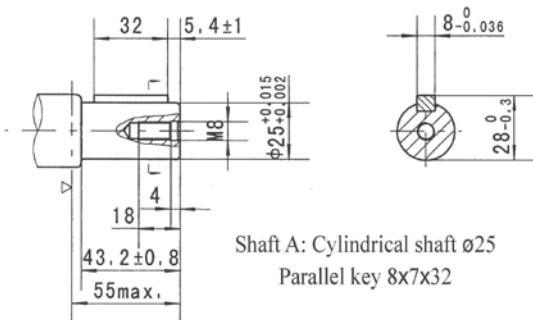


| Model | L | L1 |
|---------|-------|------|
| BMPH36 | 141 | 7 |
| BMPH50 | 141 | 7 |
| BMPH80 | 144.5 | 10.5 |
| BMPH100 | 147 | 13 |
| BMPH125 | 150 | 16 |
| BMPH160 | 155 | 21 |
| BMPH200 | 160 | 26 |
| BMPH250 | 166 | 32 |
| BMPH315 | 176 | 42 |
| BMPH400 | 186 | 52 |
| BMPH500 | 199 | 65 |

| Mounting Code | G (depth) | S (depth) | P (depth) | T (depth) | R (depth) | B4 (depth) | B5 (depth) |
|---------------|-----------|-----------------|--------------------|-----------------|--------------------|------------------|------------|
| | P(A,B) | G1/2 (15) | 7/8-14 O-ring (17) | 1/2-14NPTF (15) | 3/4-16 O-ring (15) | PT(RC)1/2 (15) | ø10 |
| T | G1/4 (12) | 7/16-20UNF (12) | 7/16-20UNF (12) | 7/16-20UNF(12) | PT(RC)1/4 (9.7) | 7/16-20UNF(12) | G1/4(12) |
| C | - | - | - | - | - | 4-5/16-18UNC(13) | 4-M8(13) |



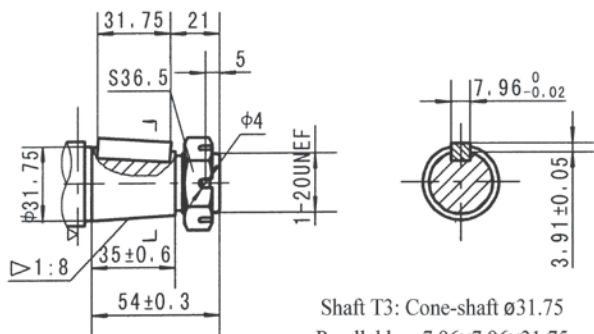
BMP SHAFT EXTENSIONS DIMENSIONS DATA



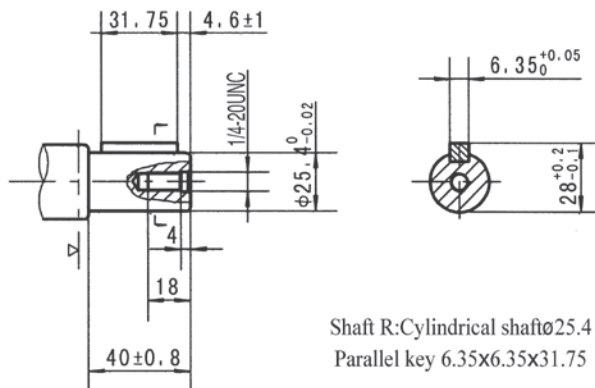
▷ Motor Mounting Surface



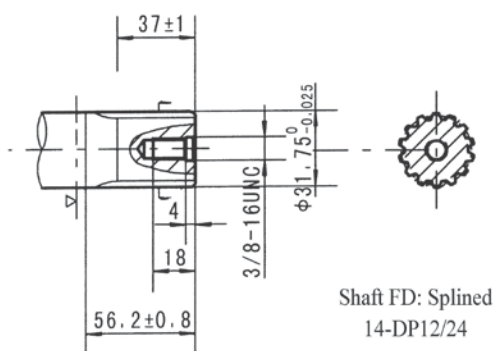
BMP SHAFT EXTENSIONS DIMENSIONS DATA



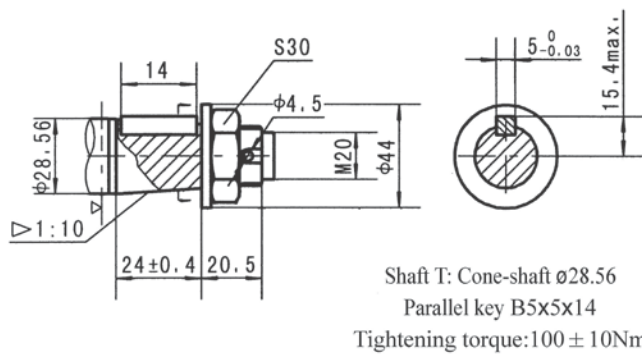
Shaft T3: Cone-shaft $\phi 31.75$
 Parallel key $7.96 \times 7.96 \times 31.75$
 Tightening torque: $200 \pm 10 \text{ Nm}$



Shaft R: Cylindrical shaft $\phi 25.4$
 Parallel key $6.35 \times 6.35 \times 31.75$



Shaft FD: Splined
 14-DP12/24

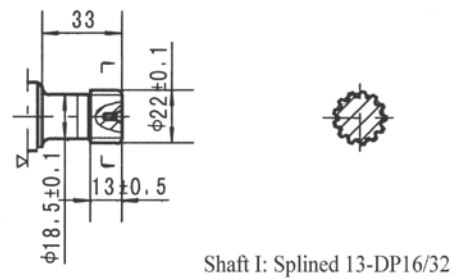
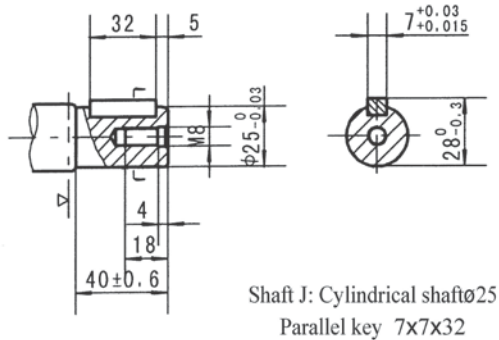
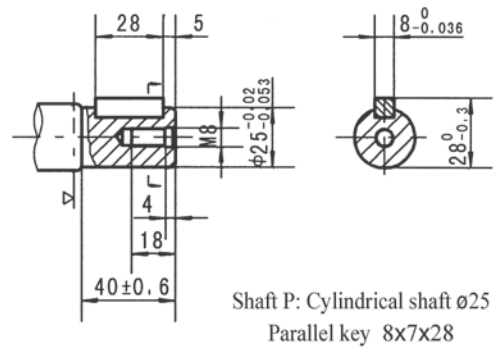
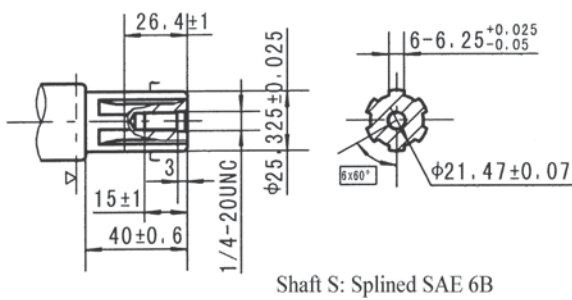
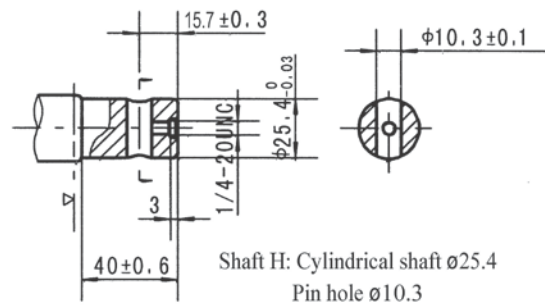
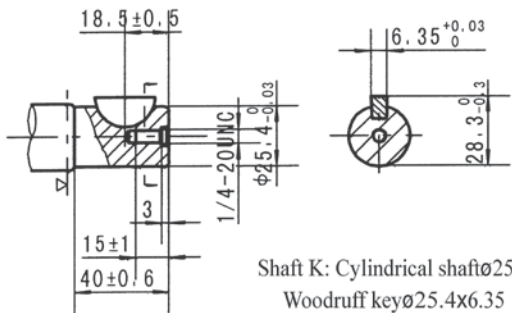


Shaft T: Cone-shaft $\phi 28.56$
 Parallel key $B5 \times 5 \times 14$
 Tightening torque: $100 \pm 10 \text{ Nm}$

▷ Motor Mounting Surface



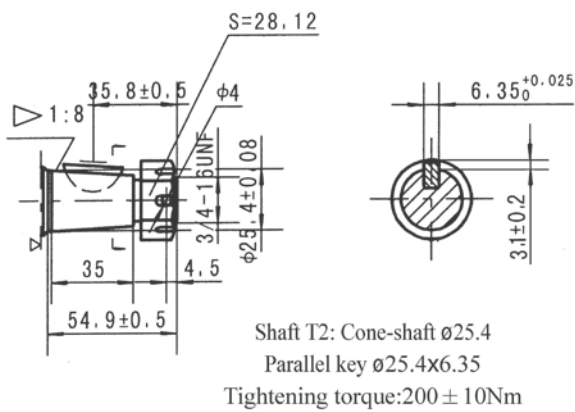
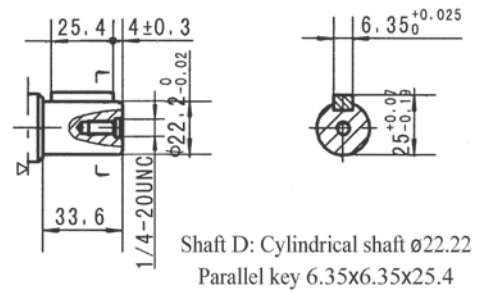
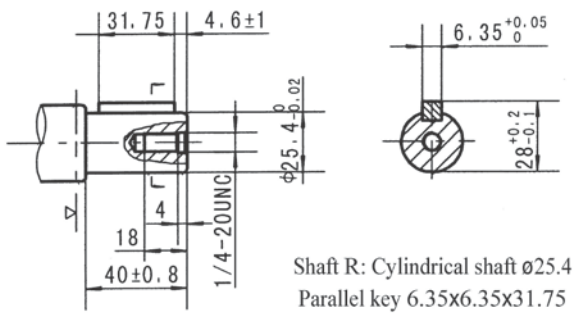
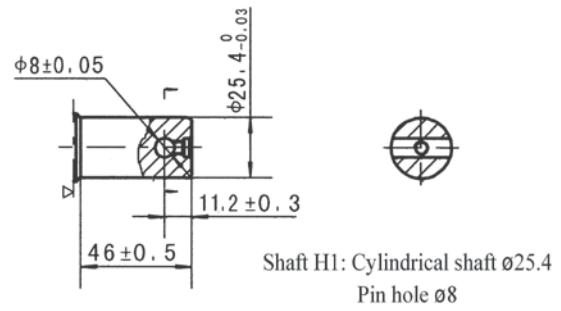
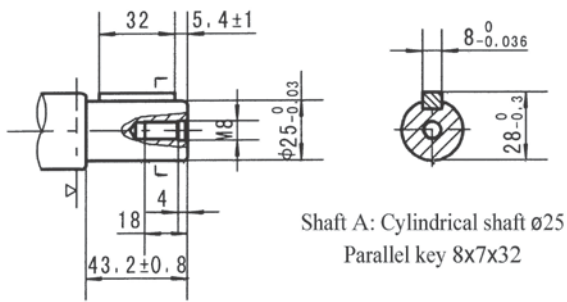
BMPH SHAFT EXTENSIONS DIMENSIONS DATA



▷ Motor Mounting Surface



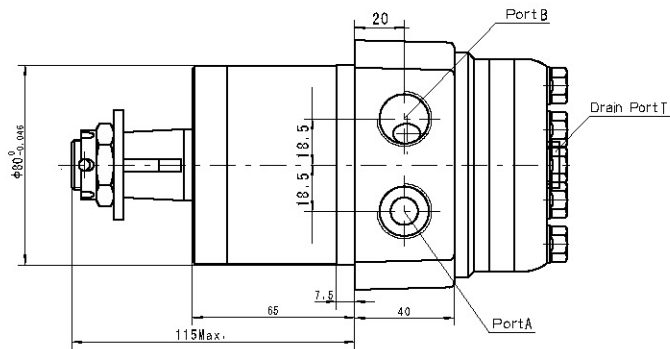
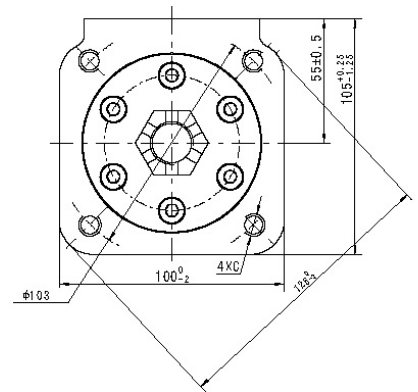
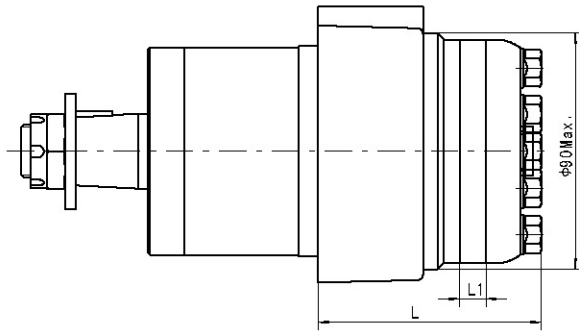
BMPH SHAFT EXTENSIONS DIMENSIONS DATA



▷ Motor Mounting Surface



BMPW DIMENSIONS & MOUNTING DATA



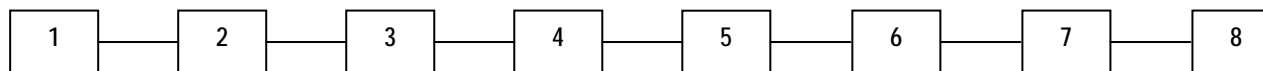
| Model | L | L1 |
|---------|------|------|
| BMPW50 | 81 | 7 |
| BMPW80 | 84.5 | 10.5 |
| BMPW100 | 87 | 13 |
| BMPW125 | 90 | 16 |
| BMPW160 | 95 | 21 |
| BMPW200 | 100 | 26 |
| BMPW250 | 106 | 32 |
| BMPW315 | 116 | 42 |
| BMPW400 | 126 | 52 |
| BMPW500 | 139 | 65 |

| Code | G (depth) | S (depth) | M (depth) |
|--------|-----------|--------------------|--------------|
| P(A,B) | G1/2 (15) | 7/8-14 O-ring (17) | M22x1.5 (15) |
| T | G1/4 (12) | 7/16-20UNF (12) | M14x1.5 (12) |
| C | 4xM10(20) | 4x3/8-16UNC(20) | 4xM10(20) |



BMPW

ORDER INFORMATION

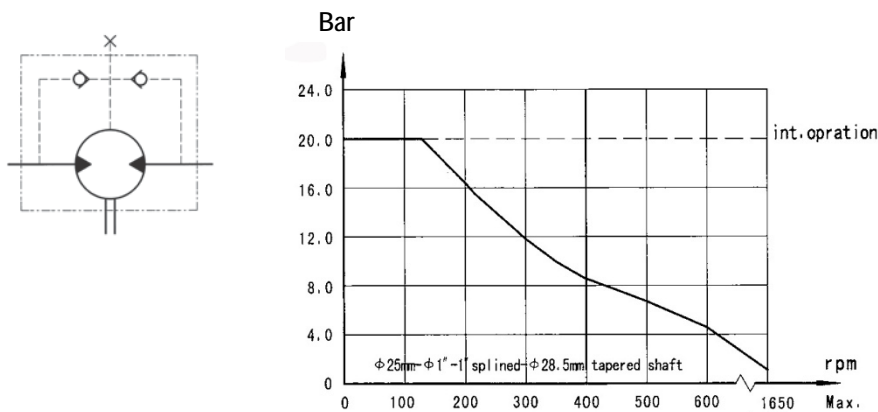


| 1 | 2 | 3 | | 4 | | 5 | | 6 | | 7 | | 8 | |
|------|------|--------|-------------------------------|--------------|---|------------------------|-----------------------------|--------------------|----------------------|----------------------|--|------------------|--|
| Code | Disp | Flange | | Output Shaft | | Main Port & Drain Port | | Rotation Direction | | Paint | | Special Function | |
| BMPW | 50 | Omit | Wheel-Flange Pilot Ø80x7.5 | A | Shaft Ø25k6, Parallel Key 8x7x32 | G | G1/2, G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit N O | Standard High radial force No case drain |
| | 80 | | | C | Shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | S | 7/8-14 Oring, 7/16-20UNF | | | | | | |
| | 100 | | | E | Shaft Ø25.4, Splined Key SAE 6B | M | M22x1.5, M14x1.5 | | | | | | |
| | 125 | | | T | Cone Shaft Ø28.56, Parallel Key B5x5x14 | | | | | | | | |
| | 160 | | | | | | | | | | | | |
| 200 | | | | | | | | | | | | | |
| 250 | | | | | | | | | | | | | |
| 315 | | | | | | | | | | | | | |
| 400 | | | | | | | | | | | | | |
| 500 | | | | | | | | | | | | | |



BMP, BMPH, BMPW SERIES HYDRAULIC MOTOR

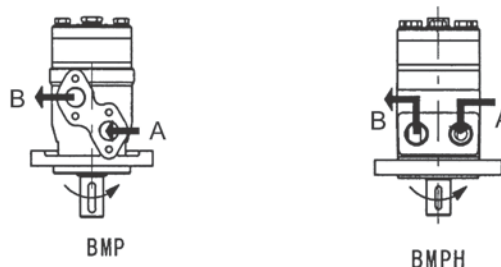
PERMISSIBLE SHAFT SEAL PRESSURE



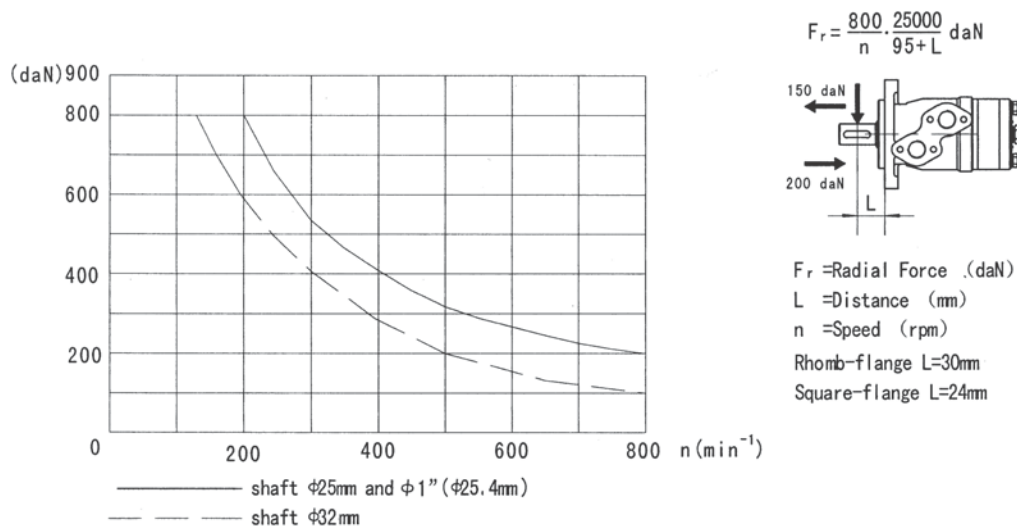
In applications without drain line, the shaft seal pressure is equal to the pressure in the return line.
When applications use the drain line, the pressure behind the output shaft seal equals the pressure in drain line.

DIRECTION OF SHAFT ROTATION

When facing shaft end of motor, shaft to rotate:
Clockwise when Port "A" is pressurised
Counter-clockwise Port "B" is pressurised

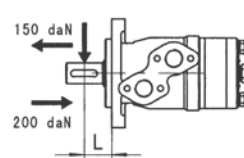


STATUS OF THE SHAFT'S RADIAL FORCE



$$F_r = \frac{800 \cdot 25000}{n \cdot 95 + L} \text{ daN}$$

F_r =Radial Force (daN)
 L =Distance (mm)
 n =Speed (rpm)
 Rhomb-flange $L=30\text{mm}$
 Square-flange $L=24\text{mm}$



——— shaft $\phi 25\text{mm}$ and $\phi 1"$ ($\phi 25.4\text{mm}$)
 - - - shaft $\phi 32\text{mm}$

REN-TEK

ORDER INFORMATION



| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | |
|------|-------|--------------------|---|-------------------|---|-------|---|-----------|----------------------|----------------------|--|---------------------------------|---|
| Code | Disp. | Flange | Output Shaft | Port & Drain Port | Rotation Direction | Paint | Unusual Function | | | | | | |
| BMP | 36 | 2 4 H4 H5 | 2-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 4-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 4-3/8-16 Square-Flange, Pilot Ø44.4x2.8 4-M10 Square-Flange, Pilot Ø44.4x2.8 | A | Shaft Ø25, Parallel Key 8x7x32 | D | G1/2 Manifold Mount 4xM8, G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit N AX O F LS | Standard Large Radial Force Large Axial Force No Case Drain Free Running Low Speed |
| | 50 | | | B | Shaft Ø32, Parallel Key 10x8x45 | M | M22x1.5 Manifold Mount 4xM8, M14x1.5 | | | | | | |
| | 80 | | | C | Shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | E | Shaft Ø25, Splined Tooth SEA 6B | | | | | | |
| | 100 | | | R | Short shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | S | 7/8-14 O-Ring Manifold 4x5/16-18UNC, 7/16-20UNF | | | | | | |
| | 125 | | | F | Shaft Ø31.75, Splined Tooth 14-DP12/24 | P | 1/2-14 NPFT Manifold 4x5/16-18UNC, 7/16-20UNF | | | | | | |
| | 160 | | | FD | Long Shaft Ø31.75, Splined Tooth 14-DP12/24 | R | PT(Rc)1/2 Manifold 4xM8,PT(Rc)1/4 | | | | | | |
| | 200 | | | G | Shaft Ø31.75, Parallel Key 7.96x7.96x31.75 | | | | | | | | |
| | 250 | | | T | Cone Shaft Ø28.56, Parallel Key B5x5x14 | | | | | | | | |
| | 315 | | | T3 | Cone Shaft Ø31.75, Parallel Key 7.96x7.96x25.4 | | | | | | | | |
| | 400 | | | | | | | | | | | | |
| | 500 | | | | | | | | | | | | |

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | |
|------|-------|----------------------|---|-------------------|---|-------|--|-----------|----------------------|----------------------|--|---------------------------------|---|
| Code | Disp. | Flange | Output Shaft | Port & Drain Port | Rotation Direction | Paint | Unusual Function | | | | | | |
| BMPH | 36 | H2 H4 H4 H5 | 2-Ø13.5 Rhomb-Flange, Pilot Ø82.5x2.8 4-Ø13.5 Rhomb-Flange, Pilot Ø82.5x2.8 4-3/8-16 Square-Flange, Pilot Ø44.4x2.8 4-M10 Square-Flange, Pilot Ø44.4x2.8 | K | Shaft Ø25.4, Woodruff Key Ø25.4x6.35 | G | G1/2 G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit N AX O F LS | Standard Large Radial Force Large Axial Force No Case Drain Free Running Low Speed |
| | 50 | | | S | Shaft Ø25.4, Splined Tooth SEA 6B | S | 7/8-14 O-Ring 7/16-20UNF (G1/4) | | | | | | |
| | 80 | | | A | Shaft Ø25, Parallel Key 8x7x32 | P | 1/2-14 NPTF, 7/16-20UNF (G1/4) | | | | | | |
| | 100 | | | R | Shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | T | 3/4-16 O-Ring, 7/16-20UNF | | | | | | |
| | 125 | | | H | Shaft Ø25.4, Pin Hold Ø10.3 | R | PT(Rc)1/2 PT(Rc)1/4 | | | | | | |
| | 160 | | | H1 | Shaft Ø25.4, Pin Hole Ø8 | B4 | Ø10 O-Ring Manifold 4x5/16-18UNC, 7/16-20UNF(G1/4) | | | | | | |
| | 200 | | | D | Shaft Ø22.22, Parallel Key 6.35x6.35x25.4 | B5 | Ø10 O-Ring Manifold 4xM8 7/16-20UNF(G1/4) | | | | | | |
| | 250 | | | I | Shaft Ø22.22, Splined Tooth 13-DP16/32 | | | | | | | | |
| | 315 | | | T2 | Cone Shaft Ø25.4, Woodruff Key Ø25.4x6.35 | | | | | | | | |
| | 400 | | | P | Shaft Ø25, Parallel Key 8x7x28 | | | | | | | | |
| | 500 | | | J | Shaft Ø25, Parallel Key 7x7x32 | | | | | | | | |



BMR SERIES HYDRAULIC MOTOR

BMR Series motors are medium speed high torque motors designed on an internal gear design consisting of a rotor and stator. These motors are suitable for long operating periods at moderate pressures.

Characteristic Features:

- Advanced manufacturing design for the Geroler gear set, which provide high starting torque, high efficiency and long life
- Motors have high pressure shaft seals which can be used in Parallel or Series
- Smooth running over the entire speed range

Main Specifications

| Type | BMR & BMRS | | | | | | | | | | |
|--|------------|------|------|-------|-------|-------|-------|-----|-------|-----|-----|
| | 36 | 50 | 80 | 100 | 125 | 160 | 200 | 250 | 315 | 375 | |
| Geometric Displacement (cm ³ /rev.) | 36 | 51.3 | 80.6 | 100.8 | 124.9 | 157.2 | 199.2 | 252 | 314.5 | 370 | |
| Max. Speed (rpm) | Cont. | 1085 | 755 | 750 | 600 | 475 | 375 | 300 | 240 | 190 | 160 |
| | Int. | 1220 | 970 | 940 | 750 | 600 | 470 | 375 | 300 | 240 | 200 |
| Max. Torque (Nm) | Rated | 69 | 100 | 160 | 200 | 250 | 320 | 330 | 352 | 360 | 420 |
| | Cont. | 69 | 100 | 190 | 240 | 292 | 363 | 358 | 352 | 360 | 420 |
| | Int. | 88 | 126 | 220 | 280 | 340 | 430 | 448 | 470 | 470 | 548 |
| Max. Output (kW) | Rated | 7.5 | 7.7 | 12.3 | 12.3 | 12.0 | 12.3 | 10 | 9 | 7 | 6.5 |
| | Cont. | 7.5 | 7.7 | 15 | 15 | 14 | 14 | 11 | 9 | 7 | 8.6 |
| | Int. | 9.4 | 9.7 | 17 | 17 | 16 | 16 | 14 | 12 | 9 | 12 |
| Max. Pressure Drop (Bar) | Rated | 140 | 140 | 140 | 140 | 140 | 140 | 120 | 110 | 85 | 85 |
| | Cont. | 140 | 140 | 175 | 175 | 175 | 165 | 130 | 110 | 85 | 85 |
| | Int. | 175 | 175 | 200 | 200 | 200 | 200 | 175 | 140 | 115 | 115 |
| Max. Flow (L/min) | Cont. | 40 | 40 | 60 | 60 | 60 | 60 | 60 | 60 | 60 | 60 |
| | Int. | 50 | 50 | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 |
| Weight (kg) | 6.7 | 6.7 | 6.9 | 6.9 | 7.2 | 7.5 | 8.0 | 8.5 | 9 | 9.3 | |

- Rated Speed & Rated Torque: Output value of speed and torque under rated flow and rated pressure
- Continuous Pressure: Max. value of operating motor continuously
- Intermittent Pressure: Max. value of operating motor in 6 seconds per minute
- Peak Pressure: Max. value of operating motor in 0.6 seconds per minute

REN-TEK

PERFORMANCE DATA

BMR50 [51.3cm³/rev.]

| | | Pressure (Bar) | | | | | | | |
|--------------|-----|----------------|-----|-----|-----|-----------|-----|----------|-----|
| | | 50 | 70 | 90 | 100 | Max.Cont. | | Max.Int. | |
| Flow (L/min) | 5 | 35 | 45 | 61 | 67 | 77 | 88 | | |
| | | 95 | 84 | 76 | 73 | 69 | 46 | | |
| | 10 | 36 | 46 | 62 | 69 | 80 | 95 | 108 | 120 |
| | | 184 | 176 | 165 | 162 | 150 | 130 | 111 | 84 |
| | 15 | 35 | 49 | 63 | 73 | 88 | 100 | 109 | 123 |
| | | 283 | 277 | 269 | 261 | 250 | 230 | 211 | 185 |
| | 20 | 34.5 | 47 | 61 | 69 | 83 | 96 | 109 | 126 |
| | | 377 | 375 | 365 | 361 | 346 | 330 | 308 | 276 |
| | 25 | 34 | 45 | 61 | 69 | 81 | 96 | 109 | 126 |
| | 476 | 468 | 460 | 453 | 438 | 423 | 395 | 361 | |
| 30 | 33 | 44 | 60 | 67 | 80 | 95 | 108 | 126 | |
| | 576 | 569 | 561 | 554 | 542 | 531 | 500 | 465 | |
| 35 | 31 | 42 | 59 | 66 | 80 | 93 | 107 | 124 | |
| | 669 | 665 | 657 | 654 | 638 | 623 | 598 | 561 | |
| Max. Cont. | 40 | 30 | 41 | 58 | 66 | 79 | 92 | 106 | 122 |
| | | 760 | 758 | 753 | 750 | 738 | 724 | 700 | 670 |
| Max. Int. | 45 | 29.5 | 40 | 57 | 65 | 78 | 90 | 105 | 121 |
| | | 856 | 856 | 850 | 845 | 835 | 815 | 799 | 780 |



BMR80 [80.6cm³/rev.]

| | | Pressure (Bar) | | | | | | | |
|--------------|-----|----------------|------|-----|-----|-----------|-----|----------|-----|
| | | 50 | 70 | 90 | 100 | Max.Cont. | | Max.Int. | |
| Flow (L/min) | 10 | 55 | 77 | 98 | 107 | 130 | 149 | 170 | 180 |
| | | 115 | 109 | 106 | 101 | 91 | 75 | 53 | 45 |
| | 20 | 50 | 81.6 | 105 | 118 | 132 | 160 | 178 | 189 |
| | | 239 | 235 | 227 | 224 | 209 | 196 | 172 | 160 |
| | 30 | 48 | 74 | 97 | 114 | 131 | 150 | 179 | 190 |
| | | 364 | 360 | 357 | 345 | 332 | 321 | 300 | 284 |
| | 40 | 45 | 71 | 95 | 105 | 128 | 149 | 177 | 188 |
| | | 488 | 483 | 475 | 472 | 460 | 447 | 420 | 408 |
| | 50 | 42 | 70 | 90 | 98 | 125 | 147 | 171 | 187 |
| | 619 | 615 | 607 | 598 | 593 | 568 | 547 | 535 | |
| 60 | 38 | 63 | 85 | 95 | 118 | 142 | 169 | 185 | |
| | 740 | 725 | 721 | 715 | 707 | 688 | 667 | 657 | |
| Max. Cont. | 70 | 36 | 58 | 80 | 89 | 112 | 139 | 164 | 179 |
| | | 860 | 853 | 839 | 837 | 823 | 811 | 790 | 776 |
| Max. Int. | 75 | 29 | 56 | 77 | 85 | 110 | 133 | 161 | 177 |
| | | 925 | 915 | 910 | 899 | 888 | 871 | 853 | 837 |

BMR100 [100.8cm³/rev.]

| | | Pressure (Bar) | | | | | | | |
|--------------|-----|----------------|-----|-----|-----|-----------|-----|----------|-----|
| | | 50 | 70 | 90 | 100 | Max.Cont. | | Max.Int. | |
| Flow (L/min) | 10 | 70 | 100 | 122 | 138 | 159 | 182 | 210 | 222 |
| | | 99 | 95 | 87 | 84 | 74 | 63 | 52 | 44 |
| | 20 | 68 | 95 | 123 | 143 | 165 | 200 | 221 | 238 |
| | | 199 | 194 | 188 | 182 | 175 | 162 | 150 | 138 |
| | 30 | 62 | 94 | 121 | 140 | 164 | 194 | 220 | 240 |
| | | 299 | 294 | 288 | 284 | 278 | 263 | 249 | 236 |
| | 40 | 59 | 88 | 119 | 134 | 161 | 192 | 218 | 238 |
| | | 400 | 398 | 387 | 385 | 380 | 366 | 350 | 336 |
| | 50 | 55 | 83 | 117 | 125 | 157 | 185 | 217 | 235 |
| | 498 | 496 | 488 | 484 | 475 | 464 | 450 | 436 | |
| 60 | 48 | 79 | 110 | 119 | 152 | 180 | 214 | 233 | |
| | 599 | 595 | 587 | 585 | 579 | 569 | 552 | 538 | |
| Max. Cont. | 70 | 43 | 70 | 100 | 112 | 142 | 170 | 201 | 229 |
| | | 699 | 693 | 687 | 683 | 679 | 668 | 648 | 636 |
| Max. Int. | 75 | 39 | 63 | 97 | 105 | 140 | 167 | 197 | 227 |
| | | 748 | 741 | 737 | 735 | 720 | 713 | 697 | 686 |

BMR125 [124.9cm³/rev.]

| | | Pressure (Bar) | | | | | | | |
|--------------|-----|----------------|-----|-----|-----|-----------|-----|----------|-----|
| | | 50 | 70 | 90 | 100 | Max.Cont. | | Max.Int. | |
| Flow (L/min) | 10 | 90 | 122 | 160 | 173 | 205 | 237 | 258 | 270 |
| | | 73 | 71 | 66 | 63 | 55 | 42 | 23 | 14 |
| | 20 | 85 | 118 | 159 | 172 | 208 | 250 | 278 | 292 |
| | | 154 | 152 | 150 | 145 | 138 | 123 | 109 | 91 |
| | 30 | 82 | 107 | 158 | 164 | 206 | 241 | 277 | 291 |
| | | 237 | 236 | 233 | 226 | 219 | 207 | 192 | 170 |
| | 40 | 79 | 105 | 150 | 161 | 204 | 238 | 275 | 289 |
| | | 315 | 313 | 309 | 307 | 302 | 297 | 272 | 254 |
| | 50 | 75 | 96 | 145 | 160 | 198 | 236 | 262 | 282 |
| | 398 | 397 | 395 | 391 | 381 | 368 | 353 | 337 | |
| 60 | 62 | 95 | 139 | 158 | 183 | 222 | 254 | 279 | |
| | 475 | 473 | 471 | 470 | 463 | 450 | 427 | 416 | |
| Max. Cont. | 70 | 59 | 83 | 125 | 150 | 178 | 212 | 250 | 262 |
| | | 554 | 553 | 551 | 550 | 546 | 538 | 514 | 500 |
| Max. Int. | 75 | 56 | 80 | 122 | 145 | 172 | 205 | 245 | 261 |
| | | 598 | 597 | 593 | 590 | 586 | 577 | 551 | 537 |

| |
|------|
| Cont |
| Int. |

Torque (Nm) 167
Speed (rpm) 713

PERFORMANCE



BMR160 [157.2cm³/rev.]

Pressure (Bar)

| | Max.Cont. | | | | Max.Int. | | | |
|--|-----------|----|----|-----|----------|-----|-----|-----|
| | 50 | 70 | 90 | 100 | 120 | 140 | 160 | 175 |

| Flow (L/min) | 10 | 115 58 | 160 55 | 203 52 | 220 50 | 260 44 | 300 38 | 340 34 | 362 26 |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 20 | 114 119 | 160 115 | 205 111 | 230 108 | 265 103 | 320 95 | 355 84 | 380 76 |
| 30 | 105 184 | 158 181 | 202 177 | 221 172 | 261 165 | 305 153 | 344 134 | 378 130 | |
| 40 | 100 246 | 145 244 | 196 239 | 218 237 | 257 230 | 299 218 | 340 199 | 374 184 | |
| 50 | 90 307 | 140 305 | 190 302 | 209 300 | 250 292 | 295 280 | 336 262 | 366 244 | |
| 60 | 84 370 | 136 368 | 180 364 | 199 362 | 240 355 | 286 342 | 330 334 | 360 304 | |
| Max. Cont. | 70 | 65 435 | 120 434 | 164 430 | 180 427 | 223 416 | 280 405 | 320 335 | 350 366 |
| Max. Int. | 75 | 59 465 | 116 462 | 158 458 | 175 456 | 220 447 | 272 433 | 314 416 | 342 395 |

BMR200 [199.2cm³/rev.]

Pressure (Bar)

| | Max.Cont. | | | | | Max.Int. | | |
|--|-----------|----|----|-----|-----|----------|-----|--|
| | 50 | 70 | 90 | 105 | 120 | 140 | 175 | |

| Flow (L/min) | 10 | 148 49 | 205 47 | 255 45 | 290 43 | 327 40 | 370 30 | 442 24 |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 20 | 140 99 | 202 97 | 250 93 | 323 90 | 330 86 | 411 78 | 448 65 |
| 30 | 130 149 | 193 146 | 241 140 | 307 136 | 325 131 | 377 122 | 445 105 | |
| 40 | 125 200 | 186 197 | 232 192 | 305 188 | 313 181 | 390 170 | 436 149 | |
| 50 | 120 250 | 177 247 | 225 242 | 295 238 | 305 231 | 382 218 | 427 193 | |
| 60 | 110 300 | 166 298 | 221 291 | 285 287 | 292 282 | 372 268 | 419 236 | |
| Max. Cont. | 70 | 98 350 | 150 347 | 205 342 | 244 338 | 278 331 | 331 318 | 410 282 |
| Max. Int. | 75 | 85 375 | 141 372 | 199 366 | 235 362 | 268 357 | 323 343 | 400 310 |

BMR250 [252cm³/rev.]

Pressure (Bar)

| | Max.Cont. | | | | Max.Int. | | | |
|--|-----------|----|----|----|----------|-----|-----|-----|
| | 30 | 50 | 70 | 80 | 100 | 110 | 140 | 175 |

| Flow (L/min) | 10 | 115 40 | 180 38 | 251 37 | 295 35 | 350 32 | 380 30 | 470 22 | 535 16 |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 20 | 110 79 | 178 78 | 252 75 | 294 74 | 352 70 | 385 68 | 470 57 | 548 48 |
| 30 | 100 120 | 170 119 | 248 117 | 285 116 | 348 110 | 381 107 | 469 95 | 545 79 | |
| 40 | 91 158 | 159 157 | 232 156 | 268 154 | 332 151 | 366 148 | 460 130 | 530 110 | |
| 50 | 81 200 | 148 198 | 216 196 | 252 195 | 320 163 | 352 160 | 453 152 | 521 147 | |
| 60 | 75 241 | 132 240 | 201 239 | 235 237 | 305 232 | 340 228 | 433 210 | 505 180 | |
| Max. Cont. | 70 | 50 280 | 117 279 | 189 277 | 220 276 | 290 271 | 320 268 | 412 250 | 495 215 |
| Max. Int. | 75 | 42 300 | 105 299 | 180 298 | 211 297 | 281 295 | 310 289 | 405 272 | 486 239 |

BMR315 [314.5cm³/rev.]

Pressure (Bar)

| | Max.Cont. | | | | | Max.Int. | |
|--|-----------|----|----|----|----|----------|-----|
| | 30 | 50 | 65 | 80 | 90 | 130 | 135 |

| Flow (L/min) | 10 | 135 31 | 215 29 | 279 28 | 343 27 | 383 27 | 515 24 | 550 22 |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|
| | 20 | 133 62 | 216 61 | 289 60 | 349 58 | 380 57 | 508 52 | 552 50 |
| 30 | 125 95 | 205 92 | 275 91 | 341 90 | 375 88 | 494 81 | 543 79 | |
| 40 | 113 123 | 195 121 | 267 120 | 335 118 | 367 117 | 485 106 | 526 104 | |
| 50 | 92 155 | 170 154 | 253 152 | 321 149 | 352 147 | 474 137 | 511 133 | |
| 60 | 80 190 | 160 187 | 231 193 | 305 179 | 334 176 | 458 163 | 492 157 | |
| Max. Cont. | 70 | 57 222 | 136 220 | 215 217 | 285 212 | 320 208 | 444 192 | 480 185 |
| Max. Int. | 75 | 55 235 | 124 234 | 205 231 | 269 227 | 308 225 | 427 408 | 469 201 |

Torque (Nm) 205
Speed (rpm) 231

| |
|------|
| Cont |
| Int. |

REN-TEK

PERFORMANCE



BMR375 [370cm³/rev.]

Pressure (Bar)

Max.Cont.

Max.Int.

| | | | | | | |
|----|----|----|----|----|-----|-----|
| 30 | 50 | 65 | 80 | 90 | 130 | 135 |
|----|----|----|----|----|-----|-----|

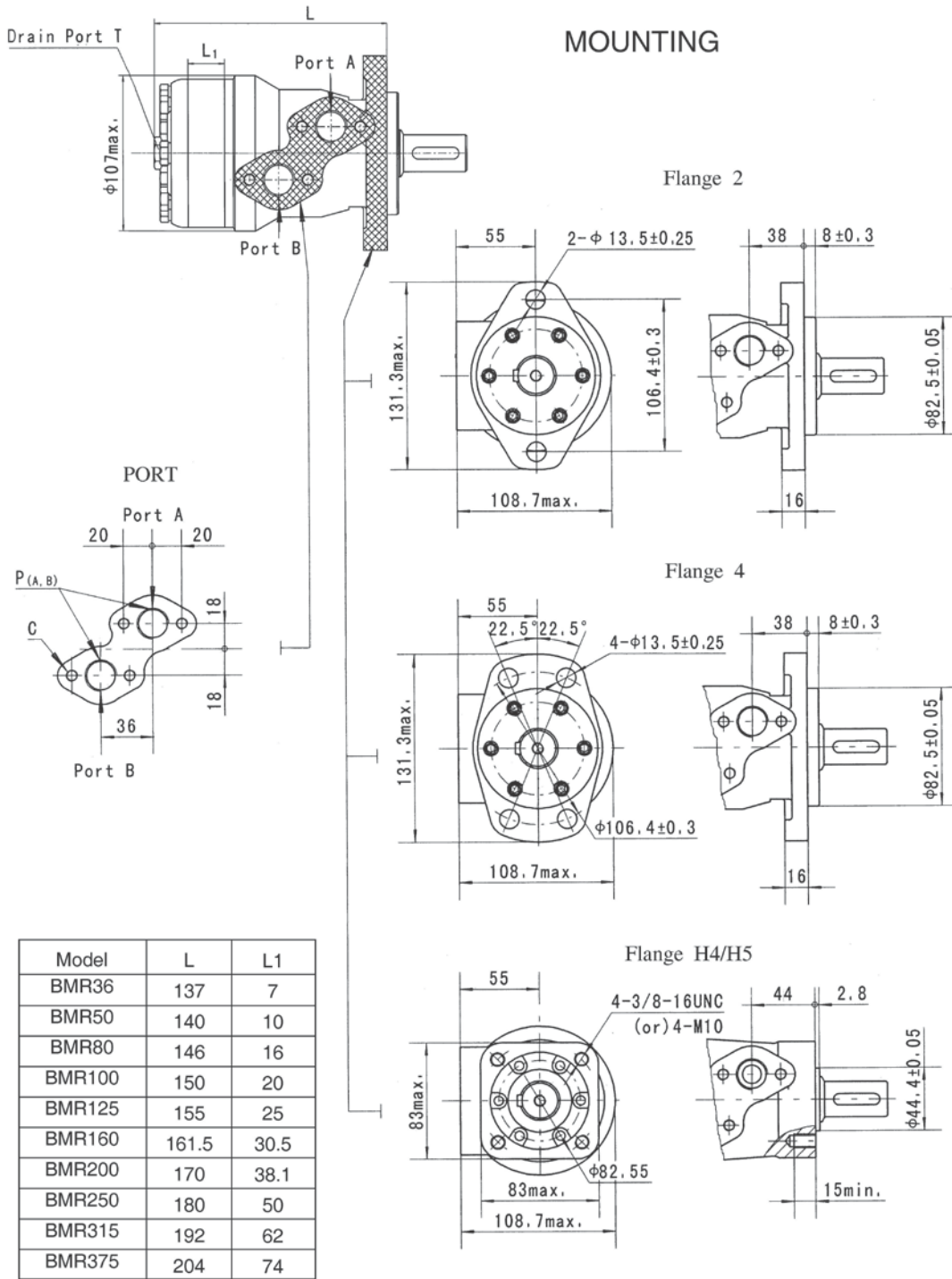
| | | | | | | | | |
|--------------|---------------|------------|------------|------------|------------|------------|------------|------------|
| Flow (L/min) | 10 | 160 26 | 270 25 | 340 24 | 420 22 | 470 21 | 550 19 | 610 17 |
| | 20 | 159 53 | 260 52 | 340 51 | 410 49 | 470 47 | 540 42 | 605 37 |
| | 30 | 150 79 | 255 78 | 330 77 | 400 75 | 450 73 | 530 67 | 600 60 |
| | 40 | 135 106 | 240 105 | 310 104 | 375 102 | 430 99 | 520 93 | 590 85 |
| | 50 | 120 134 | 230 132 | 295 131 | 360 129 | 420 126 | 505 120 | 570 110 |
| | 60 | 98 159 | 210 158 | 275 157 | 340 155 | 390 153 | 490 147 | 550 135 |
| | Max. Cont. | 75 187 | 175 186 | 250 185 | 320 183 | 370 180 | 465 175 | 530 160 |
| | Max. Int. | 75 200 | 160 199 | 230 198 | 310 195 | 360 192 | 450 187 | 515 178 |

| |
|------|
| Cont |
| Int. |

Torque (Nm) 230
Speed (rpm) 198



BMR DIMENSIONS AND MOUNTING DATA

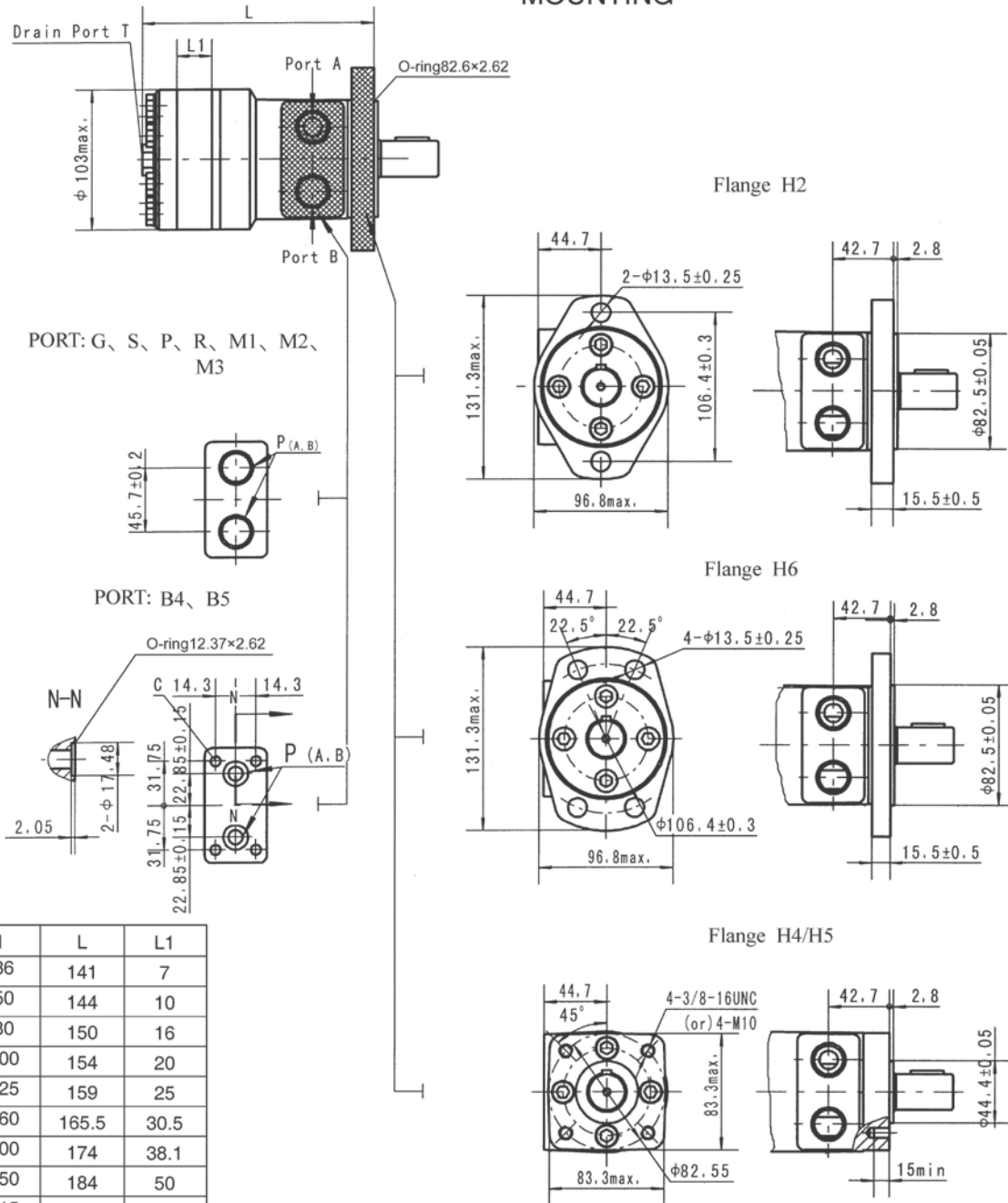


| Code | D (depth) | M (depth) | S (depth) | P (depth) | R (depth) |
|--------|-----------|----------------|--------------------|------------------|-----------------|
| P(A,B) | G1/2 (15) | M22 x 1.5 (15) | 7/8-14 O-ring (17) | 1/2-14NPTF (15) | PT(RC)1/2 (15) |
| C | 4-M8 (13) | 4-M8 (13) | 4-5/16-18UNC(13) | 4-5/16-18UNC(13) | 4-M8 (13) |
| T | G1/4 (12) | M14 x 1.5 (12) | 7/16-20UNF (12) | 7/16-20UNF (12) | PT(RC)1/4 (9.7) |



BMRS DIMENSIONS AND MOUNTING DATA

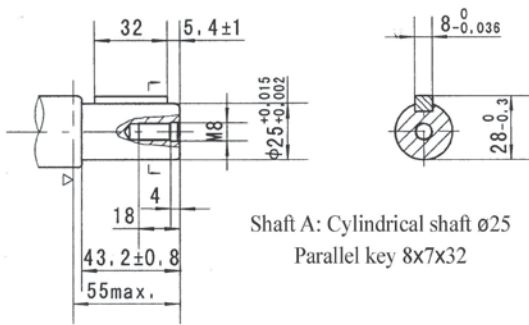
MOUNTING



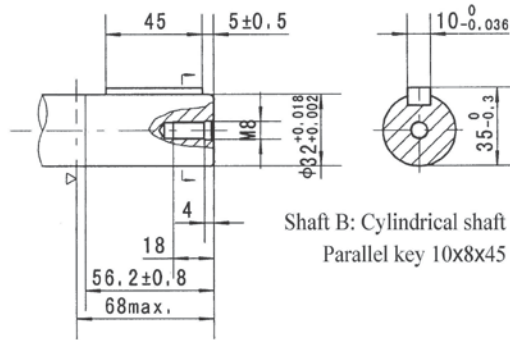
| Code | G (depth) | S (depth) | P (depth) | R (depth) | M1 (depth) | M2 (depth) | M3 (depth) | B4 (depth) | B5 (depth) |
|--------|-----------|--------------------|-----------------|-----------------|----------------|----------------|----------------|------------------|------------|
| P(A,B) | G1/2 (15) | 7/8-14 O-ring (17) | 1/2-14NPTF (15) | PT(RC)1/2 (15) | M18 x 1.5 (15) | M20 x 1.5 (15) | M22 x 1.5 (15) | ø10 | ø10 |
| T | G1/4 (12) | 7/16-20UNF (12) | 7/16-20UNF (12) | PT(RC)1/4 (9.7) | M10 x 1 (12) | M10 x 1 (12) | M10 x 1 (12) | 7/16-20UNF(12) | G1/4(12) |
| C | - | - | - | - | - | - | - | 4-5/16-18UNC(13) | 4-M8(13) |



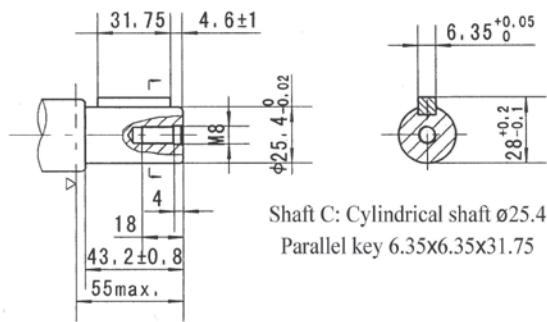
BMR SHAFT EXTENSIONS DIMENSIONS DATA



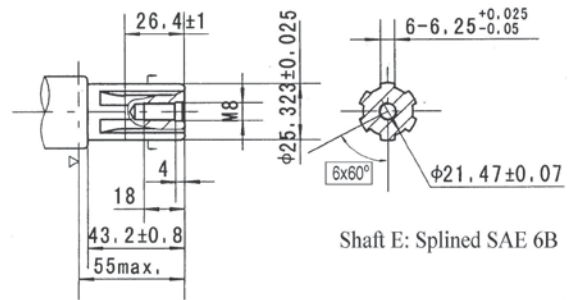
Shaft A: Cylindrical shaft ø25
Parallel key 8x7x32



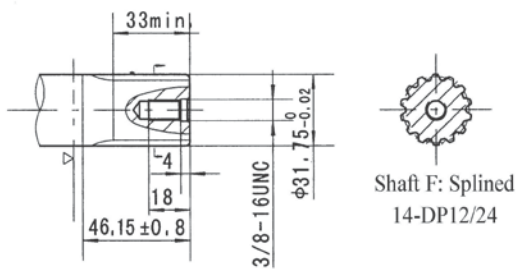
Shaft B: Cylindrical shaft ø32
Parallel key 10x8x45



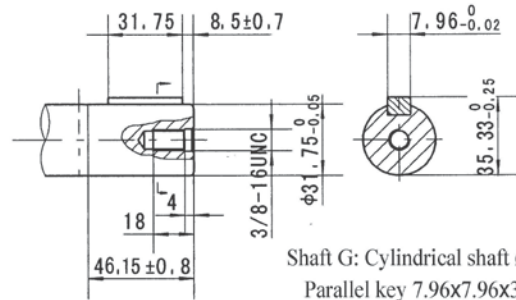
Shaft C: Cylindrical shaft ø25.4
Parallel key 6.35x6.35x31.75



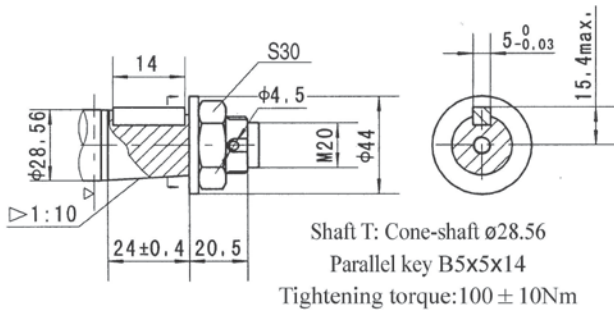
Shaft E: Splined SAE 6B



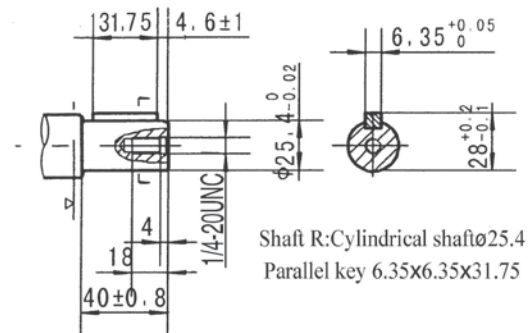
Shaft F: Splined
14-DP12/24



Shaft G: Cylindrical shaft ø31.75
Parallel key 7.96x7.96x31.75



Shaft T: Cone-shaft ø28.56
Parallel key B5x5x14
Tightening torque: 100 ± 10Nm

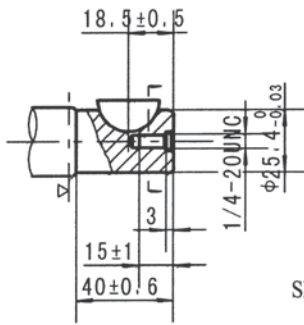


Shaft R: Cylindrical shaft ø25.4
Parallel key 6.35x6.35x31.75

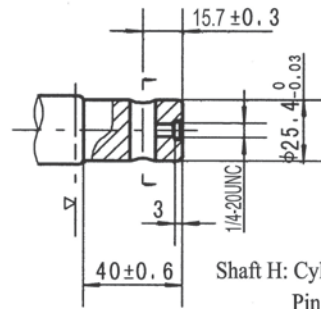
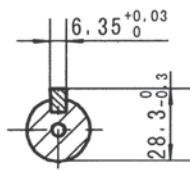
▷ Motor Mounting Surface



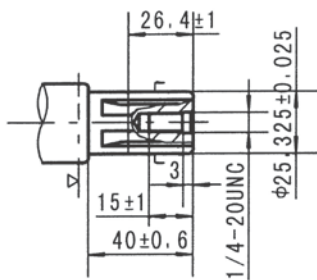
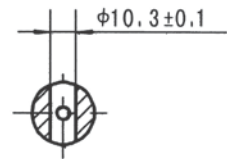
BMRS SHAFT EXTENSIONS DIMENSIONS DATA



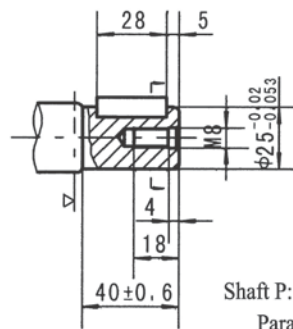
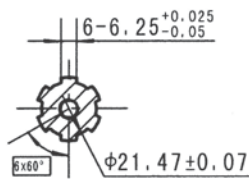
Shaft K: Cylindrical shaft $\phi 25.4$
Woodruff key $\phi 25.4 \times 6.35$



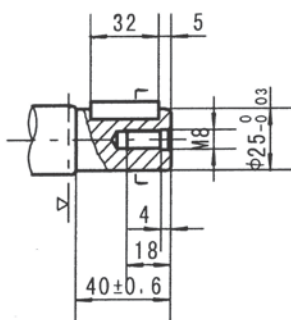
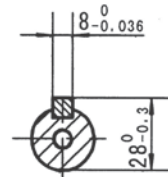
Shaft H: Cylindrical shaft $\phi 25.4$
Pin hole $\phi 10.3$



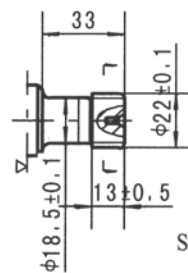
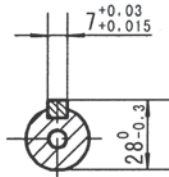
Shaft S: Splined SAE 6B



Shaft P: Cylindrical shaft $\phi 25$
Parallel key $8 \times 7 \times 28$



Shaft J: Cylindrical shaft $\phi 25$
Parallel key $7 \times 7 \times 32$



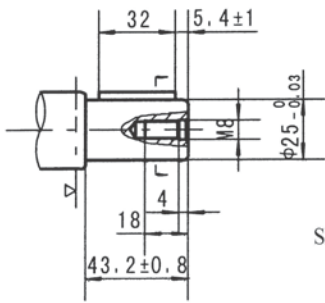
Shaft I: Splined 13-DP16/32



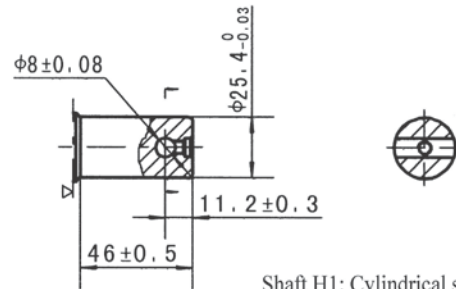
▷ Motor Mounting Surface



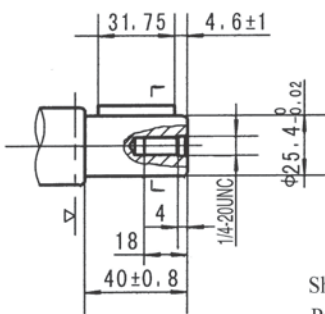
BMRS SHAFT EXTENSIONS DIMENSIONS DATA



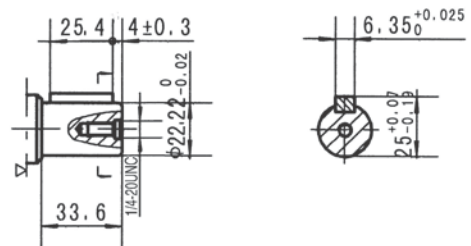
Shaft A: Cylindrical shaft Ø25
Parallel key 8x7x32



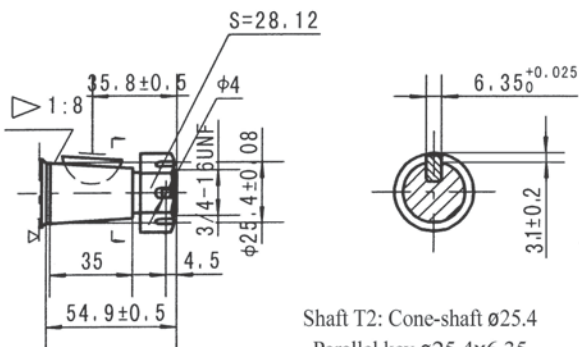
Shaft H1: Cylindrical shaft Ø25.4
Pin hole Ø8



Shaft R: Cylindrical shaft Ø25.4
Parallel key 6.35x6.35x31.75



Shaft D: Cylindrical shaft Ø22.22
Parallel key 6.35x6.35x25.4



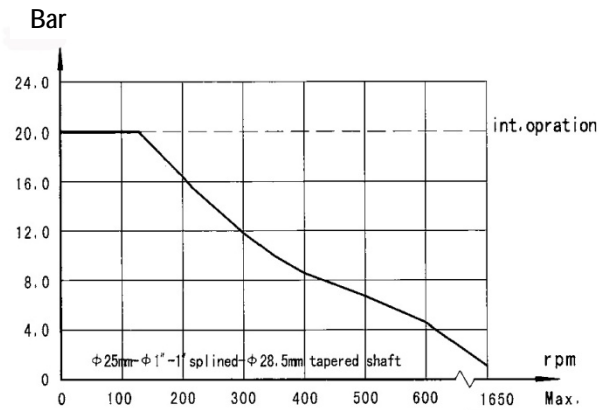
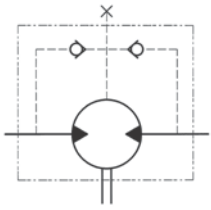
Shaft T2: Cone-shaft Ø25.4
Parallel key Ø25.4x6.35
Tightening torque: 200 ± 10Nm

▷ Motor Mounting Surface



BMR, BMRS SERIES HYDRAULIC MOTOR

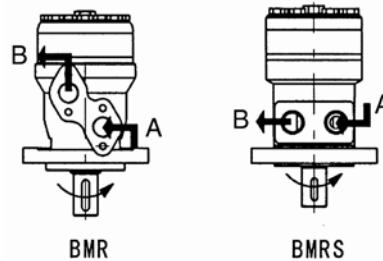
PERMISSIBLE SHAFT SEAL PRESSURE



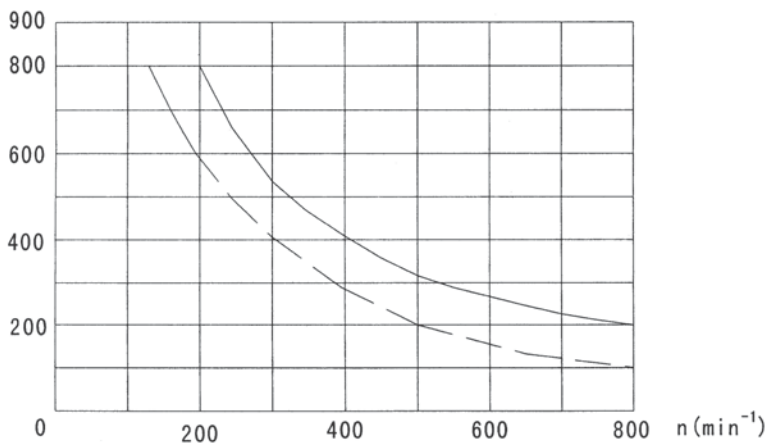
In applications without drain line, the shaft seal pressure is equal to the pressure in the return line.
When applications use the drain line, the pressure behind the output shaft seal equals the pressure in drain line.

DIRECTION OF SHAFT ROTATION

When facing shaft end of motor, shaft to rotate:
Clockwise when Port "A" is pressurised
Counter-clockwise Port "B" is pressurised



STATUS OF THE SHAFT'S RADIAL FORCE



$$F_r = \frac{800 \cdot 25000}{n \cdot 95 + L} \text{ daN}$$

F_r =Radial Force (daN)
 L =Distance (mm)
 n =Speed (rpm)
 Rhomb-flange $L=30\text{mm}$
 Square-flange $L=24\text{mm}$

————— shaft ϕ25mm and ϕ1" (ϕ25.4mm)
 - - - - - shaft ϕ32mm



ORDER INFORMATION

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | |
|------|-------|--------------------|---|---|---|-----------|----------------------|----------------------|--|---------------------------------|---|
| Code | Disp. | Flange | Output Shaft | Port & Drain Port | Rotation Direction | Paint | Unusual Function | | | | |
| BMR | 36 | 2 4 H4 H5 | 2-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 4-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 4-3/8-16 Square-Flange, Pilot Ø44.4x2.8 4-M10 Square-Flange, Pilot Ø44.4x2.8 | A Shaft Ø25, Parallel Key 8x7x32 | D G1/2 Manifold Mount 4xM8, G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit N AX O F LS | Standard Large Radial Force Large Axial Force No Case Drain Free Running Low Speed |
| | 50 | | | B Shaft Ø32, Parallel Key 10x8x45 | M M22x1.5 Manifold Mount 4xM8, M14x1.5 | | | | | | |
| | 80 | | | C Shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | S 7/8-14 O-Ring Manifold 4-5/16-18UNC, 7/16-20UNF | | | | | | |
| | 100 | | | E Shaft Ø25, Splined Tooth SEA 6B | P 1/2-14 NPFT Manifold 4-5/16-18UNC, 7/16-20UNF | | | | | | |
| | 125 | | | R Short shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | R PT(Rc)1/2 Manifold 4-M8,PT(Rc)1/4 | | | | | | |
| | 160 | | | F Shaft Ø31.75, Splined Tooth 14-DP12/24 | | | | | | | |
| | 200 | | | FD Long Shaft Ø31.75, Splined Tooth 14-DP12/24 | | | | | | | |
| | 250 | | | G Shaft Ø31.75, Parallel Key 7.96x7.96x31.75 | | | | | | | |
| | 315 | | | T Cone Shaft Ø28.56, Parallel Key B5x5x14 | | | | | | | |
| | 400 | | | T3 Cone Shaft Ø31.75, Parallel Key 7.96x7.96x25.4 | | | | | | | |

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | |
|------|-------|----------------------|---|---|--|-----------|----------------------|----------------------|--|---------------------------------|---|
| Code | Disp. | Flange | Output Shaft | Port & Drain Port | Rotation Direction | Paint | Unusual Function | | | | |
| BMRS | 36 | H2 H6 H4 H5 | 2-Ø13.5 Rhomb-Flange, Pilot Ø82.5x2.8 4-Ø13.5 Rhomb-Flange, Pilot Ø82.5x2.8 4-3/8-16 Square-Flange, Pilot Ø44.4x2.8 4-M10 Square-Flange, Pilot Ø44.4x2.8 | K Shaft Ø25.4, Woodruff Key Ø25.4x6.35 | D G1/2 Manifold Mount 4-M8, G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit N AX O F LS | Standard Large Radial Force Large Axial Force No Case Drain Free Running Low Speed |
| | 50 | | | S Sub-Shaft Ø25.4, Splined Tooth SAE 6B | M M22x1.5 Manifold Mount 4-M8,M14x1.5 | | | | | | |
| | 80 | | | A Shaft Ø25, Parallel Key 6.35x6.35x31.75 | S 7/8-14 O-Ring Manifold 4-5/16-18UNC, 7/16-20UNF | | | | | | |
| | 100 | | | R Shaft Ø25.4, Splined Tooth SAE 6B | P 1/2-14 NPTF Manifold 4-5/16-16-18UNC, 7/16-20UNF | | | | | | |
| | 125 | | | H Short Shaft Ø25.4, Parallel Key 6.35x6.35x31.75 | R PT(Rc)1/2 Manifold 4-M8, PT(Rc)1/4 | | | | | | |
| | 160 | | | H1 Shaft Ø31.75, Splined Tooth 14-DP12/24 | | | | | | | |
| | 200 | | | D Long Shaft Ø31.75, Splined Tooth 14-DP12/24 | | | | | | | |
| | 250 | | | I Shaft Ø31.75, Parallel Key 7.96x7.96x31.75 | | | | | | | |
| | 315 | | | T2 Cone Shaft Ø28.56, Parallel Key B5x5x14 | | | | | | | |
| | 375 | | | P | | | | | | | |
| | | | | J | | | | | | | |



BMH SERIES HYDRAULIC MOTOR

BMH Series motors are medium speed, high torque motors designed on an internal gear design consisting of a rotor and stator. These motors are suitable for long operating periods at moderate pressures.

Characteristic Features:

- Advanced manufacturing design of the Geroler gear set, which provide high starting torque, high efficiency and long life
- Motors have high pressure shaft seals which can be used in Parallel or Series
- Smooth running over the entire speed range

Main Specifications

| Type | | BMH | | | | |
|--|-------|-------|-------|-------|-------|-------|
| | | 200 | 250 | 315 | 400 | 500 |
| Geometric Displacement (cm ³ /rev.) | | 203.2 | 255.9 | 316.1 | 406.4 | 489.2 |
| Max. Speed (rpm) | Cont. | 366 | 290 | 236 | 183 | 155 |
| | Int. | 439 | 348 | 282 | 220 | 166 |
| Max. Torque (Nm) | Cont. | 510 | 621 | 740 | 850 | 830 |
| | Int. | 579 | 702 | 827 | 990 | 1040 |
| | Peak | 651 | 790 | 930 | 1092 | 1170 |
| Max. Output (kW) | Cont. | 16 | 16 | 14 | 12.5 | 11 |
| | Int. | 18.5 | 18.5 | 15.5 | 15 | 14 |
| Max. Pressure Drop (Bar) | Cont. | 175 | 175 | 175 | 155 | 125 |
| | Int. | 200 | 200 | 200 | 190 | 160 |
| | Peak | 225 | 225 | 225 | 210 | 180 |
| Max. Flow (L/min) | Cont. | 75 | 75 | 75 | 75 | 75 |
| | Int. | 90 | 90 | 90 | 90 | 90 |
| Weight (kg) | | 10.5 | 11 | 11.5 | 12.3 | 13 |

| Type | | Max. Inlet Pressure | Max. Return Pressure with Drain Line |
|-------------------|-------|---------------------|---|
| BMH 200-500 (Bar) | Cont. | 175 | 175 |
| | Int. | 200 | 200 |
| | Peak | 225 | 225 |

- Continuous Pressure: Max. value of operating motor continuously
- Intermittent Pressure: Max. value of operating motor in 6 seconds per minute
- Peak Pressure: Max. value of operating motor in 0.6 seconds per minute
- Technical data BMH with 35mm cylindrical, 1 ¼ in splined and 35mm tapered shaft

REN-TEK

PERFORMANCE DATA



BMH200 [203.2cm³/rev.]

| Pressure (Bar) | Max.Cont | | | | | Max.Int. |
|----------------|----------|----|-----|-----|-----|----------|
| | 35 | 70 | 105 | 140 | 175 | 200 |

| Flow (L/min) | Max.Cont | | | | | | Max.Int. |
|---------------|-----------|------------|------------|------------|------------|------------|------------|
| | 35 | 70 | 105 | 140 | 175 | 200 | 200 |
| 5 | 98 25 | 194 25 | 284 22 | | | | |
| 10 | 101 43 | 204 41 | 301 36 | 391 29 | 482 14 | | |
| 20 | 99 100 | 201 97 | 304 93 | 402 85 | 509 69 | 576 56 | |
| 30 | 97 145 | 197 143 | 300 139 | 402 130 | 510 114 | 579 101 | |
| 40 | 90 200 | 190 200 | 292 200 | 399 188 | 507 168 | 578 153 | |
| 50 | 82 248 | 183 246 | 284 244 | 392 235 | 500 213 | 571 199 | |
| 60 | 73 292 | 174 290 | 274 287 | 384 279 | 493 260 | 563 244 | |
| 70 | 63 352 | 163 350 | 264 349 | 374 338 | 481 318 | 554 301 | |
| Max. Cont. | 75 | 59 366 | 157 365 | 259 363 | 366 355 | 475 335 | 547 319 |
| | 80 | 53 381 | 150 381 | 253 380 | 358 371 | 466 352 | 538 338 |
| Max. Int. | 90 | 39 443 | 140 437 | 241 434 | 348 426 | 456 407 | 526 392 |

BMH250 [255.9cm³/rev.]

| Pressure (Bar) | Max. Cont. | | | | | Max.Int. |
|----------------|------------|----|----|-----|-----|----------|
| | 35 | 70 | 90 | 120 | 145 | 175 |

| Flow (L/min) | Max. Cont. | | | | | | Max.Int. | |
|---------------|-------------|------------|------------|------------|------------|------------|------------|------------|
| | 35 | 70 | 90 | 120 | 145 | 175 | 200 | |
| 5 | 121 19 | 246 19 | 318 18 | 398 14 | | | | |
| 10 | 130 34 | 258 33 | 331 31 | 425 29 | 515 23 | 595 12 | | |
| 20 | 130 78 | 258 77 | 332 76 | 432 73 | 520 65 | 621 53 | 702 42 | |
| 30 | 122 115 | 251 113 | 327 111 | 429 105 | 520 96 | 621 84 | 700 75 | |
| 40 | 115 157 | 240 157 | 323 156 | 422 150 | 513 139 | 616 127 | 698 114 | |
| 50 | 105 196 | 232 195 | 314 192 | 411 185 | 505 173 | 606 159 | 687 147 | |
| 60 | 94 232 | 220 230 | 302 226 | 401 218 | 496 206 | 596 192 | 676 180 | |
| 70 | 81.4 274 | 209 274 | 288 274 | 389 266 | 484 252 | 582 238 | 666 222 | |
| Max. Cont. | 75 | 72 290 | 203 289 | 280 287 | 381 279 | 475 266 | 574 251 | 659 236 |
| | 80 | 66 303 | 194 302 | 273 298 | 371 290 | 467 279 | 566 264 | 651 249 |
| Max. Int. | 90 | 49 348 | 178 347 | 256 345 | 355 337 | 453 325 | 552 309 | 634 292 |

REN-TEK

PERFORMANCE DATA



BMH315 [316.1cm³/rev.]

| | | | | | | | |
|----------------|----|----|-----|-----|----------|----------|-----|
| Pressure (Bar) | | | | | Max.Cont | Max.Int. | |
| | 35 | 75 | 100 | 135 | 155 | 175 | 200 |

| | | | | | | | | | |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Flow (L/min) | 5 | 155 16 | 325 13 | | | | | | |
| | 10 | 163 27 | 342 24 | 454 18 | 556 14 | | | | |
| | 20 | 169 63 | 349 61 | 469 55 | 582 48 | 664 40 | 733 32 | 809 19 | |
| | 30 | 165 93 | 344 89 | 470 82 | 580 77 | 669 67 | 740 59 | 824 46 | |
| | 40 | 154 126 | 337 126 | 465 119 | 577 111 | 663 99 | 737 88 | 827 73 | |
| | 50 | 141 159 | 325 155 | 455 148 | 568 139 | 656 126 | 728 115 | 824 98 | |
| | 60 | 121 187 | 312 186 | 440 179 | 555 169 | 643 154 | 715 143 | 812 124 | |
| | 70 | 103 222 | 298 222 | 425 215 | 541 205 | 631 187 | 703 176 | 800 157 | |
| | Max. Cont. | 75 | 94 236 | 287 233 | 417 224 | 529 215 | 623 196 | 696 184 | 792 166 |
| | Max. Int. | 80 | 82 246 | 277 244 | 406 236 | 518 228 | 611 210 | 688 197 | 784 174 |
| | 90 | 62 282 | 256 280 | 386 275 | 496 266 | 593 248 | 669 234 | 767 209 | |

BMH400 [406.4cm³/rev.]

| | | | | | | | |
|----------------|----|----|-----|-----|------------|----------|--|
| Pressure (Bar) | | | | | Max. Cont. | Max.Int. | |
| | 35 | 60 | 105 | 125 | 155 | 190 | |

| | | | | | | | | |
|--------------|------------|------------|------------|------------|------------|------------|------------|------------|
| Flow (L/min) | 5 | 196 13 | 348 13 | 516 10 | | | | |
| | 10 | 205 22 | 363 21 | 546 21 | 702 17 | 859 11 | | |
| | 20 | 209 50 | 366 49 | 543 46 | 708 41 | 874 36 | 988 31 | |
| | 30 | 201 73 | 357 72 | 542 70 | 706 63 | 864 56 | 984 51 | |
| | 40 | 195 99 | 346 98 | 532 96 | 701 86 | 858 77 | 973 71 | |
| | 50 | 173 123 | 332 122 | 518 118 | 687 107 | 848 97 | 958 90 | |
| | 60 | 154 146 | 319 144 | 501 141 | 688 128 | 833 115 | 944 106 | |
| | 70 | 138 174 | 305 173 | 480 169 | 649 156 | 814 141 | 925 130 | |
| | Max. Cont. | 75 | 128 183 | 294 181 | 466 177 | 637 163 | 802 149 | 911 138 |
| | Max. Int. | 80 | 113 192 | 277 191 | 451 188 | 621 174 | 786 158 | 899 144 |
| | 90 | 90 220 | 256 220 | 433 215 | 595 202 | 767 183 | 881 165 | |

Torque (Nm) 593
Speed (rpm) 248

Cont
Int.



REN-TEK

PERFORMANCE DATA

BMH500 [500cm³/rev.]

Pressure (Bar) Max.Cont Max.Int.

| | | | | | |
|----|----|----|-----|-----|-----|
| 25 | 50 | 85 | 100 | 125 | 160 |
|----|----|----|-----|-----|-----|

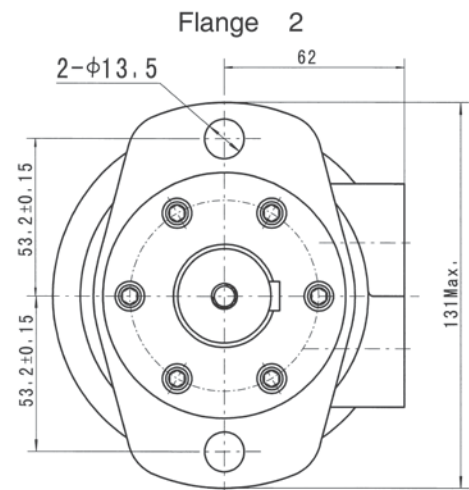
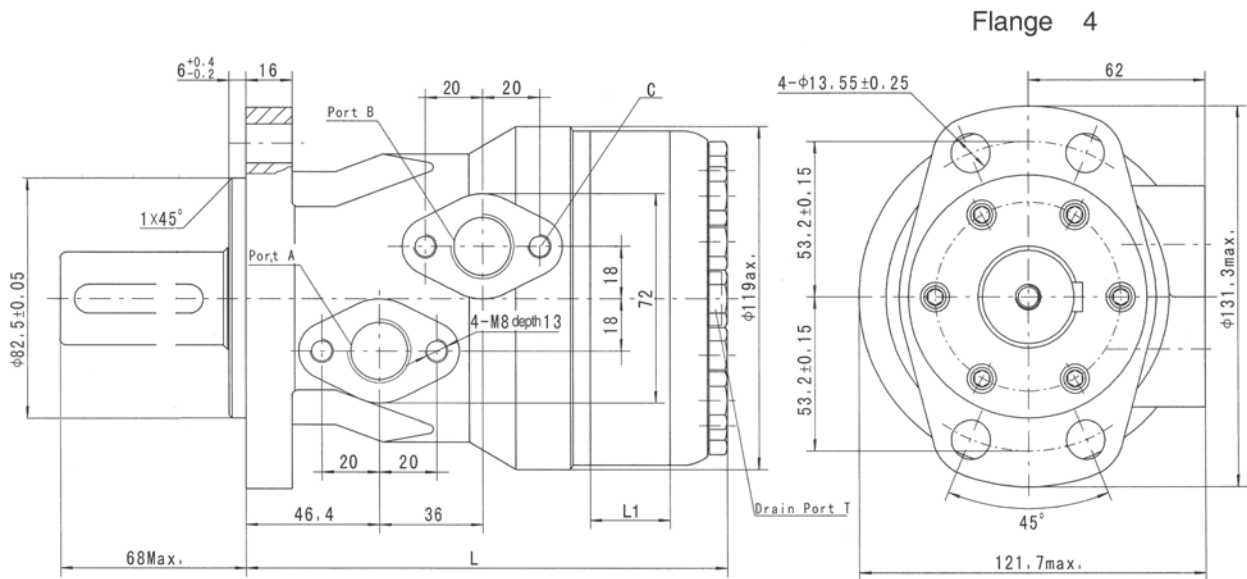
| | | | | | | | | |
|--------------|---------------|------------|------------|------------|------------|------------|------------|------------|
| Flow (L/min) | 5 | 165 11 | 317 11 | 516 8 | | | | |
| | 10 | 178 20 | 335 19 | 555 17 | 669 15 | 791 13 | 969 9 | |
| | 20 | 177 42 | 331 42 | 559 41 | 673 38 | 799 36 | 988 29 | |
| | 30 | 172 64 | 320 63 | 553 61 | 663 57 | 792 53 | 983 47 | |
| | 40 | 163 85 | 309 85 | 541 83 | 654 79 | 783 75 | 971 67 | |
| | 50 | 146 103 | 296 103 | 523 103 | 635 97 | 768 93 | 954 85 | |
| | 60 | 121 124 | 275 124 | 502 123 | 614 117 | 747 113 | 934 103 | |
| | 70 | 97 148 | 256 148 | 482 148 | 597 140 | 729 134 | 917 122 | |
| | Max. Cont. | 75 | 79 155 | 240 155 | 469 155 | 582 152 | 714 144 | 902 130 |
| | | 80 | 60 166 | 226 166 | 453 166 | 570 159 | 701 153 | 884 139 |
| Max. Int. | 90 | 34 166 | 201 165 | 421 164 | 550 157 | 673 156 | 869 155 | |

Torque (Nm) 673
Speed (rpm) 156

| |
|------|
| Cont |
| Int. |



BMH DIMENSIONS AND MOUNTING DATA

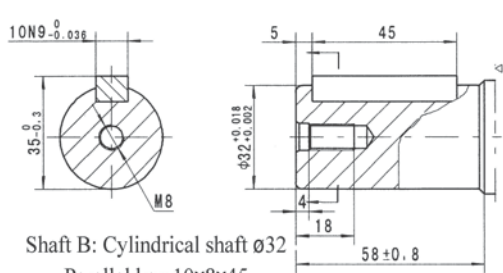


| Model | L | L1 |
|---------|-----|----|
| BMH-160 | 162 | 21 |
| BMH-200 | 168 | 27 |
| BMH-250 | 175 | 34 |
| BMH-315 | 184 | 42 |
| BMH-400 | 195 | 54 |
| BMH-500 | 206 | 65 |

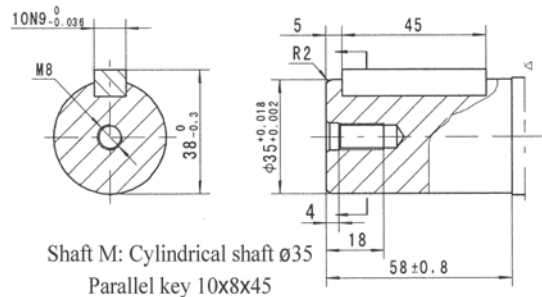
| Mounting | Code | | | | |
|----------|-----------|----------------|--------------------|-----------------|----------------|
| | D (depth) | M (depth) | S (depth) | P (depth) | R (depth) |
| P(A,B) | G1/2 (15) | M22 x 1.5 (15) | 7/8-14 O-ring (15) | 1/2-14NPTF (15) | PT(RC)1/2 (15) |
| C | 4-M8 (13) | 4-M8 (13) | 4-M8 (13) | 4-M8 (13) | 4-M8 (13) |
| T | G1/4 (12) | M14 x 1.5 (12) | 7/16-20UNF (12) | 7/16-20UNF (12) | PT(RC)1/4 1/4 |



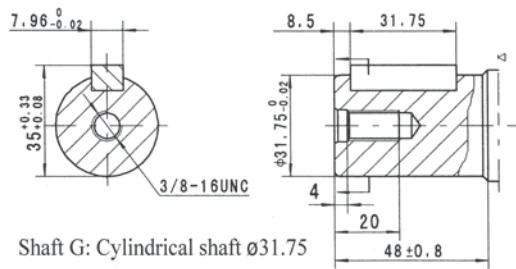
BMH SHAFT EXTENSIONS DIMENSIONS DATA



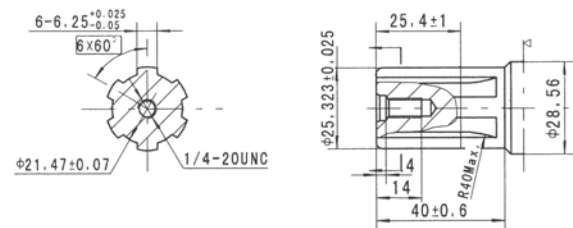
Shaft B: Cylindrical shaft $\phi 32$
Parallel key 10x8x45



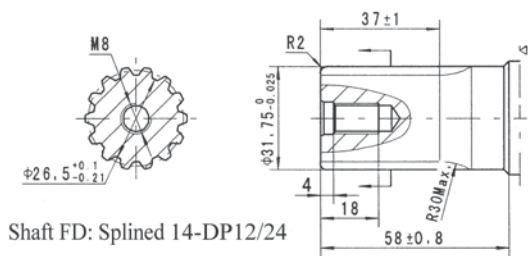
Shaft M: Cylindrical shaft $\phi 35$
Parallel key 10x8x45



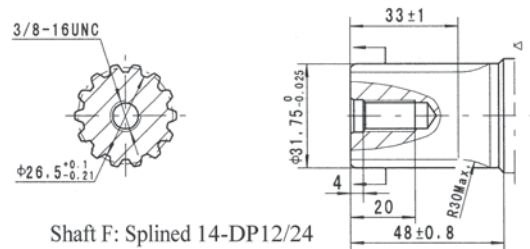
Shaft G: Cylindrical shaft $\phi 31.75$
Parallel key 7.96x7.96x31.75



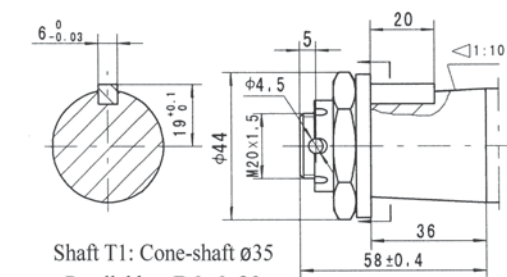
Shaft S: Splined SAE 6B



Shaft FD: Splined 14-DP12/24



Shaft F: Splined 14-DP12/24



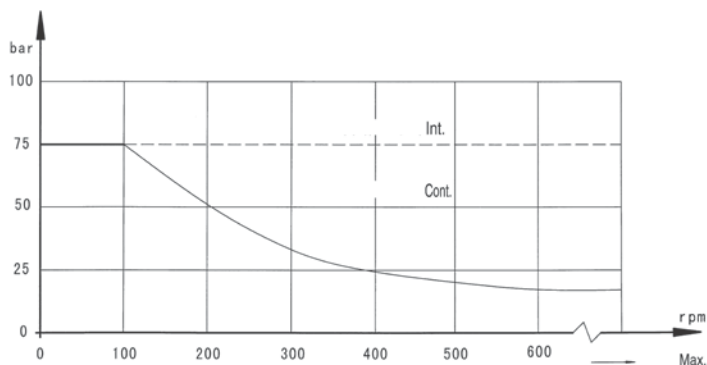
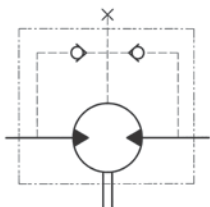
Shaft T1: Cone-shaft $\phi 35$
Parallel key B6x6x20
Tightening torque: 200 ± 10 Nxm



BMH SERIES HYDRAULIC MOTOR

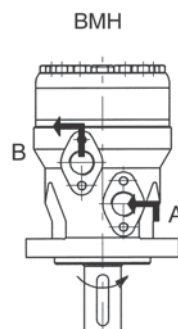
PERMISSIBLE SHAFT SEAL PRESSURE

In applications without drain line, output shaft seal exceeds a bit of the pressure in the return line.
 When applications use the drain line, the pressure of output shaft seal equals the pressure in drain line.



DIRECTION OF SHAFT ROTATION: STANDARD

When facing shaft end of motor, shaft to rotate:
 Clockwise when Port "A" is pressurised
 Counter-clockwise Port "B" is pressurised

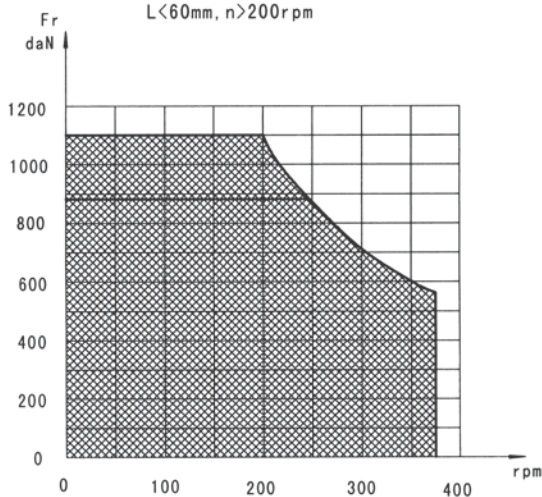


STATUS OF THE SHAFT'S RADIAL FORCE

Status of the shaft's radial force

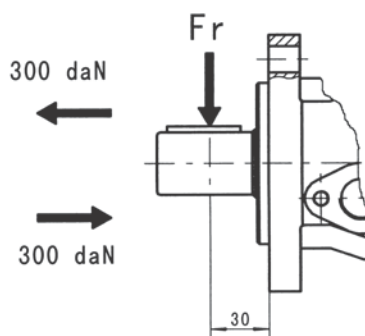
$$F_r = \frac{1100}{n} \times \frac{25000}{103.5+L} \text{ daN}$$

$L < 60\text{mm}, n > 200\text{rpm}$



— shaft $\phi 1''$ ($\phi 25.4\text{mm}$) and shaft SAE 6B

The drawing is the Possible load when $L=30\text{mm}$.



F_r =Radial Force (daN)
 L =Distance (mm)
 n =Speed (rpm)



ORDER INFORMATION

| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | | | | | |
|------|-------|-------------------------------------|--------------|---|-------------------------------------|-----------|----------------------|----------------------|--|----------------------|---|----|--|
| Code | Disp. | Flange | Output Shaft | Port & Drain Port | Rotation Direction | Paint | Unusual Function | | | | | | |
| BMH | 160 | 2-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 | B | Shaft Ø32, Parallel Key 10x8x45 | D G1/2 Manifold Mount 4xM8, G1/4 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit O F LS | Standard No Drain Free Running Low Speed | | |
| | 200 | | M | Shaft Ø35, Parallel Key 10x8x45 | | | | | | | | | |
| | 250 | | F | Shaft Ø31.75, Splined Key 14-DP12/24 | | | | | | | | | |
| | 315 | | FD | Long Shaft Ø31.75, Splined Key 14-DP12/24 | | | | | | | | | |
| | 400 | | G | Shaft Ø32, Parallel Key 7.96x7.96x31.75 | | | | | | | | | |
| | 500 | | 4 | 4-Ø13.5 Rhomb-Flange, Pilot Ø82.5x8 | | | | | | | | T1 | Cone Shaft Ø35, Parallel Key B6x6x20 |
| | | | | | | | | | | | | S | Shaft Ø25.4, Parallel Key SAE 6B |
| | | | | | | | | | | | | P | 1/2-14 NPFT Manifold Mount 4xM8, 7/16-20UNF |
| | | | | | | | | | | | | R | PT(Rc)1/2 Manifold Mount 4-M8,PT(Rc)1/4 |

BMJ SERIES HYDRAULIC MOTOR

BMJ series motors have an advanced Geroller gear set, designed to accommodate high speed flow and pressure. These units have good stability at low speed, keeping high volumetric efficiency.



Features

- Advanced design for the Geroller gear set, allowing low pressure start-up, provides smooth and reliable operation together with high efficiency
- Output shaft fitted with needle roller bearings permitting high axial and radial forces
- Advanced design in flow distribution automatically compensating resulting in high volume efficiency and long life, providing smooth and reliable operation
- Low leakage rate, accurate internal timing. Commutator rotates 6x faster than shaft output speed giving high precision and reduces life-cycle cost, maintaining high volume efficiencies and ability to run smoothly at low speed

Specification

| Type | | 65 | 80 | 100 | 125 | 160 | 200 | 230 | 250 | 295 | 315 | 375 |
|---|------|------|------|-------|------|-------|-------|------|------|-------|-------|-----|
| Geometric Displacement (cm ³ /rev) | | 66.8 | 81.3 | 101.6 | 127 | 157.2 | 193.6 | 226 | 257 | 287.8 | 314.5 | 370 |
| Max Speed (rpm) | Cont | 667 | 543 | 439 | 350 | 283 | 229 | 247 | 216 | 196 | 178 | 152 |
| | Int | 842 | 689 | 553 | 441 | 355 | 289 | 328 | 287 | 254 | 235 | 199 |
| Max Torque (Nm) | Cont | 126 | 157 | 191 | 245 | 307 | 382 | 378 | 381 | 393 | 448 | 439 |
| | Int | 176 | 215 | 268 | 335 | 422 | 520 | 528 | 543 | 547 | 587 | 613 |
| Max Output (kW) | Cont | 8.3 | 8.8 | 7.9 | 8.9 | 8.9 | 9 | 9.9 | 9.3 | 8.7 | 8 | 7.6 |
| | Int | 13.9 | 14.4 | 13.5 | 14.1 | 15.6 | 15.7 | 17.9 | 16.5 | 15.6 | 14.3 | 14 |
| Max Pressure (Bar) | Cont | 140 | 140 | 140 | 140 | 140 | 140 | 120 | 110 | 100 | 100 | 90 |
| | Int | 190 | 190 | 190 | 190 | 190 | 190 | 165 | 155 | 145 | 135 | 125 |
| | Peak | 200 | 200 | 200 | 200 | 200 | 200 | 180 | 180 | 170 | 160 | 160 |
| Max Flow (L/min) | Cont | 45 | 45 | 45 | 45 | 45 | 45 | 57 | 57 | 57 | 57 | 57 |
| | int | 57 | 57 | 57 | 57 | 57 | 57 | 75 | 75 | 75 | 75 | 75 |

Continuous Pressure: Max value of operating motor continuously

Intermittent Pressure: Max value of operating motor in 6 seconds per minute

Peak Pressure: Max value of operating motor in 0.6 seconds per minute

REN-TEK

BMJ SERIES HYDRAULIC MOTOR

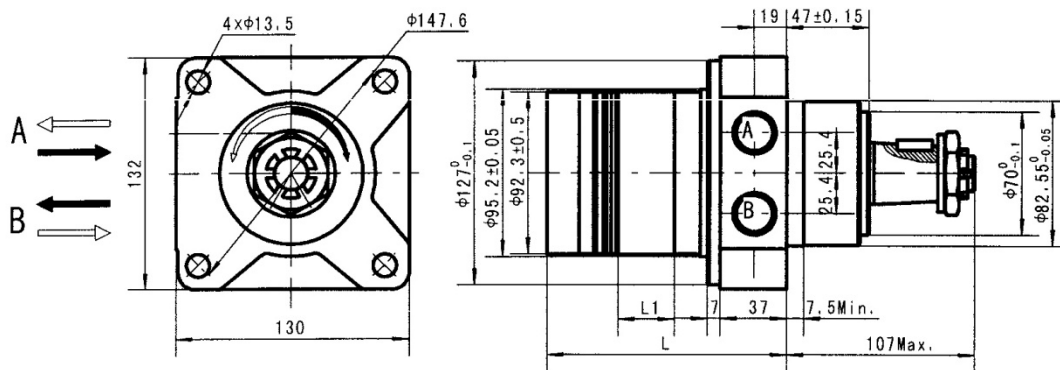
Dimensions Mounting Data

Wheel Mount

Code: WS Ports A, B, 7/8 – 14 O-Ring

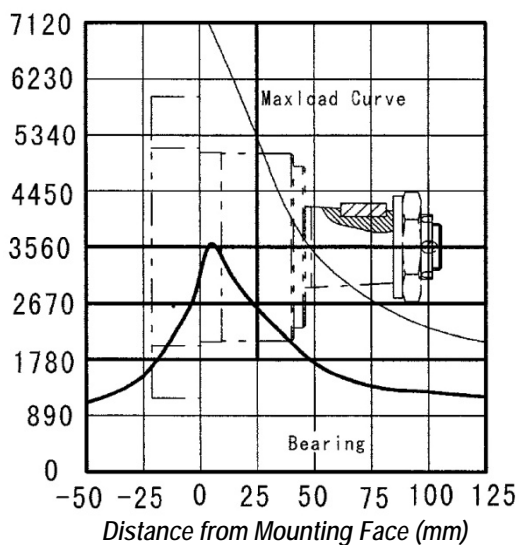
Code: WD Ports A, B, G1/2

Code: WM Ports A, B, M22x1.5



| Displacement (cm ³ /rev) | 65 | 80 | 100 | 125 | 160 | 200 | 230 | 250 | 295 | 315 | 375 |
|-------------------------------------|-----|-----|------|------|-------|------|------|------|------|------|------|
| L1 (mm) | 13 | 16 | 20 | 25 | 30.5 | 38.1 | 44 | 50 | 56 | 62 | 74 |
| L (mm) | 115 | 118 | 122 | 127 | 132.5 | 140 | 146 | 152 | 158 | 164 | 176 |
| Weight (kg) | 9 | 9.1 | 10.4 | 10.6 | 10.9 | 11.3 | 11.8 | 12.2 | 12.6 | 12.9 | 13.4 |

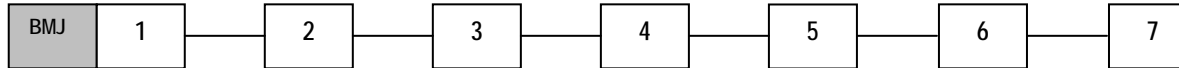
Side Load (daN)



The bearing curve represents allowable bearing loads for an L₁₀ bearing life at 3x10⁶ revolutions

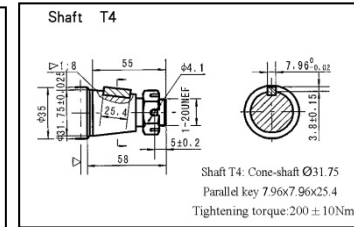
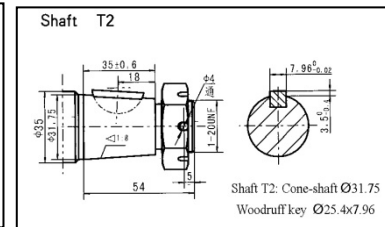
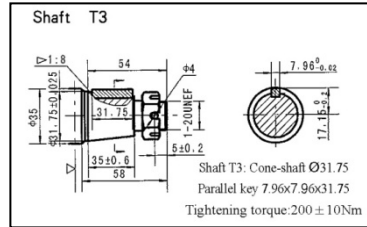
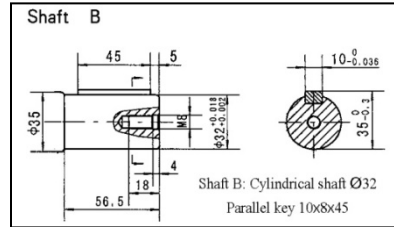
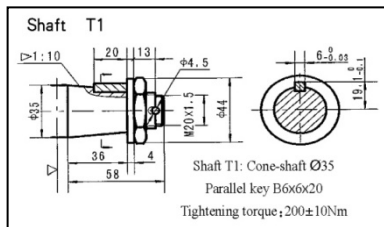
The maximum load curve is defined by bearing static load capacity. This curve should not be exceeded at any time including shock loads

ORDER INFORMATION



| 1 | 2 | 3 | | 4 | | 5 | | 6 | | 7 | | |
|------|------|----------------------|--|--------------|---|--------------------|----------------------|----------------------|--|--------------------|----------|--|
| Code | Disp | Flange, Pilot, Ports | | Output Shaft | | Rotation Direction | | Paint | | Unusually Function | | |
| Omit | 65 | WS | 4-Ø13.5 Wheel-Flange, Pilot Ø82.55x7, Port 7/8-14 O-Ring | T1 | Cone-Shaft Ø35, Parallel Key B6x6x20 | Omit R | Standard Opposite | 00 Omit B S | No Paint Blue Black Silver Grey | Omit | Standard | |
| | 80 | | | T2 | Cone-Shaft Ø31.75, Woodruff Key Ø25.4x7.96 | | | | | | | |
| | 100 | | | T3 | Cone-Shaft Ø31.75, Parallel Key 7.96x7.96x31.75 | | | | | | | |
| | 125 | | | T4 | Cone-Shaft Ø31.75, Parallel Key 7.96x7.96x25.4 | | | | | | | |
| | 160 | WM | 4-Ø13.5 Wheel-Flange, Pilot Ø82.55x7, Port G1/2 4-Ø13.5 Wheel-Flange, Pilot Ø82.55x7, Port M22x1.5 | B | Cone-Shaft Ø31.75, Parallel Key 7.96x7.96x25.4 | | | | | | | |
| 200 | | | | | | | | | | | | |
| 230 | | | | | | | | | | | | |
| 250 | | | | | | | | | | | | |
| | 295 | | | | | | | | | | | |
| | 315 | | | | | | | | | | | |
| | 375 | | | | | | | | | | | |
| | | | | | Cylindrical Shaft Ø32, Parallel Key 10x8x45 | | | | | | | |

Shaft Extensions for Dimensions Data

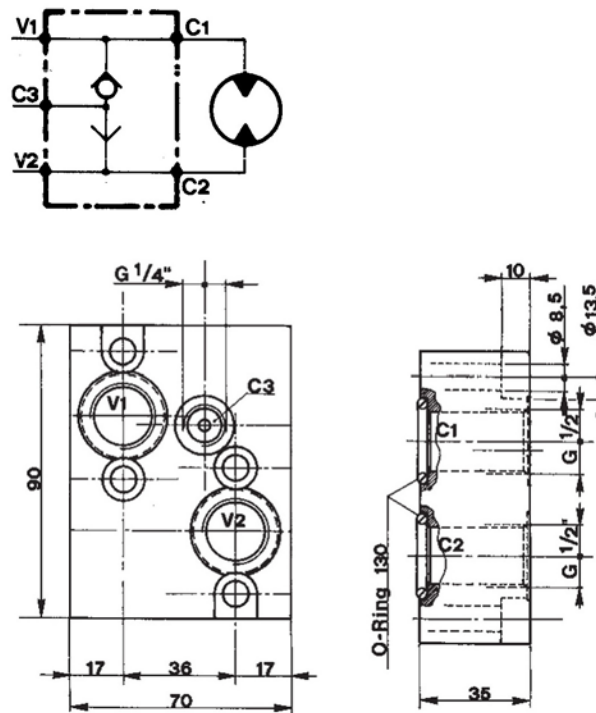


▷ Motor Mounting Surface

VALVES FOR HYDRAULIC MOTORS

SHUTTLE VALVE

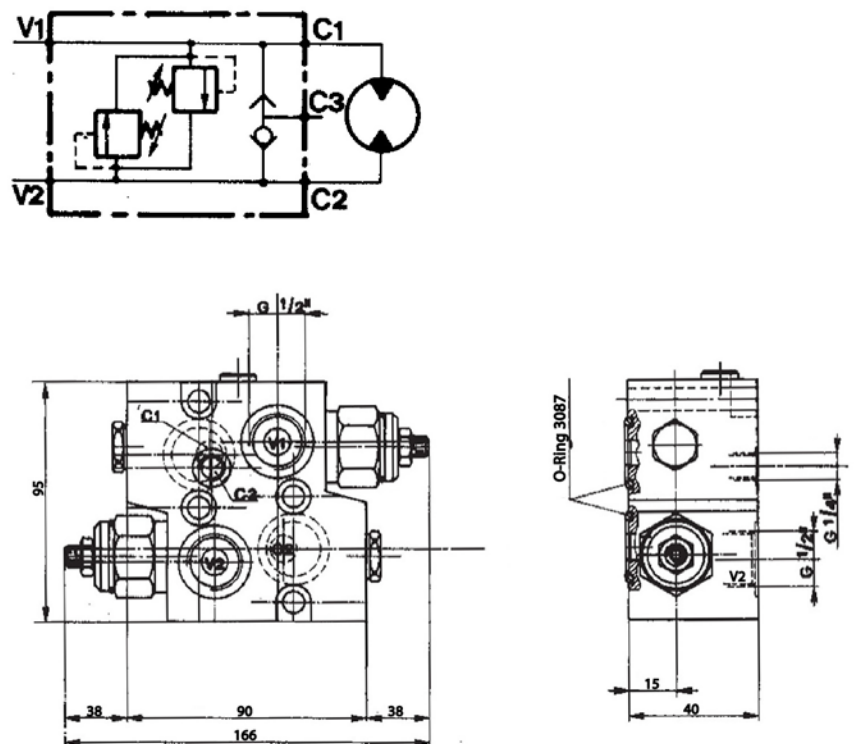
Code: VSEFMDSE
 Max Flow 50L/min
 Max Pressure 350 Bar
 V1 – V2 ½" BSPP
 C3 ¼" BSPP



CROSSLINE RELIEF WITH BRAKE RELEASE SHUTTLE VALVE

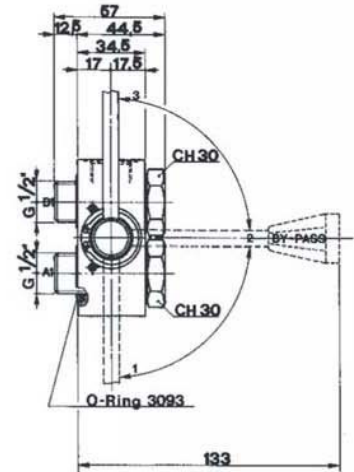
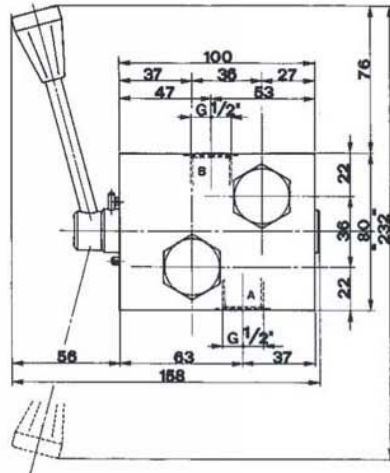
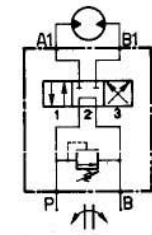
Code: VS50FMDISE / 1Y04B
 50-130 Bar Adjustment
 Code: VS50FMDISE / 1Z04B
 100-280 Bar Adjustment

Max Flow 50L/min
 Max Pressure 250 Bar
 V1 – V2 ½" BSPP
 C3 ¼" BSPP



ROTARY DIRECTIONAL VALVE WITH RELIEF

Code: VIB50FMDVS04B
 Max Flow 35L/min
 Max Pressure 50-130 Bar
 V1 - V2 1/2" BSPP



DUAL OVERCENTRE VALVE WITH BRAKE RELEASE SHUTTLE VALVE

Code: VB048FMDSECA12AX
 Pilot Ratio 7:1
 Adjustment 30-120 Bar
 Max Flow 50L/min
 V1 - V2 1/2" BSPP
 C3 1/4" BSPP

